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TEST AND EVALUATION OF TEXAS INSTRUMENTS
SMALL COMMUNITY MICROWAVE LANDING SYSTEM

John Warren

NATIONAL AVIATION FACILITIES EXPERIMENTAL CENTER

Atlantic City, N. J. 08405



FINAL REPORT



**MAY 1980** 

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Prepared for

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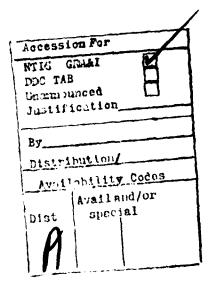
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#### INTRODUCTION

#### PURPOSE.

The purpose of this program was to test the Texas Instruments (TI) model of a time reference scanning beam (TRSB) known as the "Small Community Airport Microwave Landing System" (SCAMLS), for conformance with the contractual specifications.

## BACKGROUND.

In accordance with the "National Plan for the Development of the Microwave Landing System," published in July 1971, the United States (U.S.) MLS program is a joint, interservice Department of Transportation (DOT) Department of Defense/National Aeronautics and Space Administration (NASA) development activity, with DOT Federal Aviation Administration (FAA) designated as the lead agency. The National Plan initiated a three-phase, multiyear development program to identify and demonstrate a new approach and landing system which is intended to eventually replace the instrument landing system (ILS), and is designed to meet both civil and military operational needs as stated by Special Committee (SC)-117 of the Radio Technical Commission for Aeronautics (RTCA) in December 1970.

Phase I of the program involved technique analysis and contract definition. During this phase, it appeared that both the TRSB and Doppler techniques had the potential for meeting the full range of operational requirements. Phase II, the feasibility demonstration phase, involved design, fabrication, and demonstration of both the Doppler and scanning beam techniques using systems installed at the FAA's National Aviation Facilities Experimental Center (NAFEC) and NASA's Wallops Island test facilities. The test results from phase II were thoroughly analyzed in December 1974 by an interservice government committee, with full-time participation of international MLS experts from Australia, France, and the United Kingdom and part-time participation from other countries. This committee selected the TRSB technique over the Doppler technique for further development and, as a result, the TRSB was submitted to the International Civil Aviation Organization (ICAO) as a candidate for international adoption. Phase III was concerned with fabrication of prototype TRSB equipment in the different configurations necessary to show compliance with the requirements of all major user groups. One of these configurations was the TI SCAMLS intended for short-runway operations typical of general aviation requirements and the subject of this report.

# GENERAL SYSTEM DESCRIPTION.

All configurations of the phase III TRSB MLS (which is an air-derived system) operate at C-band (5031.0 - 5090.7 megahertz (MHz)). The airborne receiver/processor calculates a vertical angle from the elevation transmitting antenna, assumed relative to the horizontal plane, tangent to the runway surface near the glidepath intercept point (GPIP), and calculates a horizontal angle relative to the runway centerline from the azimuth transmitting antenna. In the TRSB technique, the airborne angle information is derived by precisely timing the

passage of narrow fan beams which are scanned sequentially TO-FRO at high rates through the azimuth and the elevation coverage volumes. The time interval between passage of the TO and FRO beams is directly proportional to the azimuth and elevation of the receiver and, therefore, the approach aircraft. Both the azimuth antenna and elevation antenna have a transmitter power output of 20 watts and respective gains of 14.5 and 16.5 decibels relative to an isotropic (dBi) source, thus providing usable guidance signals out to a range of 15 nautical miles (nmi), assuming a receiver sensitivity of -100 decibels per milliwatt (dBm).

Azimuth antenna beam width is the major factor in tailoring a system to a particular runway length in order to prevent inbeam multipath between the azimuth unit and runway threshold. The distance from the azimuth antenna to the landing threshold is specified such that one beam width is approximately 300 feet in the lateral or crossrunway direction. For example, the TI SCAMLS azimuth antenna has a 3° beam width, therefore, the azimuth-threshold distance should be less than approximately 6,000 feet, which for this configuration was 5,827 feet. Large vertical reflection surfaces (e.g., 50 feet) such as hangers or other ground-support building are required, by the current obstruction criteria, to be at least 850 feet from an instrument runway. If this lateral separation represents several beam widths (i.e., more than two beam widths) of the azimuth antenna, no inbeam multipath from these sources will be generated in the centerline approach region.

Observing the "300-feet" rule when siting the azimuth subsystem will insure more than two beam widths separation, and the centerline region will be free of inbeam reflections from vertical reflectors. The airborne systems have been designed to reject out-of-beam multipath so no consideration of this phenomenon is necessary when considering system installation.

One of the design considerations operative in the TI SCAMLS is the concept of modularity, in which the system can be configured or upgraded to suit the changing needs of a particular user by adding other subsystems such as flare, missed approach, or range, as needed at a later time. In addition, most of the electronics used in the azimuth and elevation units can be interchanged, but with some system monitor parameter changes.

# TEXAS INSTRUMENTS SMALL COMMUNITY MLS

The TI SCAMLS is a prototype of the system intended to provide approach and landing guidance in a low-cost package to relatively short runways, typical of low-density feeder and general aviation airports, while retaining compatibility with more expanded versions of TRSB and allowing for growth potential. The system error budget and monitor are designed to support at least category I instrument flight rules (IFR) operations (200-foot ceiling and 2,400-foot runway visual range) on runways up to 5,000 feet.

The TI SCAMS is comprised of two subsystems: an azimuth unit and an elevation unit. The specifications for each of the units were provided with the equipment. Each unit is completely self-contained within its climate-controlled antenna case and does not require additional equipment shelters. Figure 1 shows the azimuth guidance set which consists of the azimuth electronics cabinet and the azimuth antennas.

The azimuth unit uses a bifocal pillbox feeding a flat-plate array of 32 wave-guides with 37 "C"-shaped slots in each waveguide spaced so as to form a vertical fan beam (3° beam width). Vertical coverage is provided from 1° to 15° in elevation with a sharp underside cutoff (13 decibles (dB)/degree). This prototype antenna scans a beam from left 12° through centerline to right 12° providing proportional guidance from left 10° to right 10°. Built-in sector clearance antennas provide full fly-left and full fly-right coverage from left 40° to left 10°, and right 40° to right 10°. The same antennas provide right and left side lobe suppression (SLS) signals except that output power is reduced by 6 dB relative to the clearance signals. The back SLS antenna covers the region -90° through 180° to +90°, with 3 dB more power output than the left-right SLS signals.

A typical elevation pattern of the azimuth antenna is shown in figure 2, and the azimuth coverage of the various azimuth antenna patterns is shown in figure 3. The scanning rate of the azimuth beam is 13.5 hertz (Hz). The identification (ID) antenna has the same gain and input power as the clearance antennas and coverage is from +40° in azimuth and 1° to 15° in elevation.

The small community system transmits the following data from the azimuth unit:

Airport identification (morse code)

Azimuth status (category I or unusable)

Elevation status (category I or unusable)

Azimuth offset (lateral distance from runway centerline)

Elevation offset

Elevation antenna height

Elevation to threshold distance

Airport identification (digital)

Runway identification

Minimum glide slope

Figure 4 shows the elevation guidance set consisting of the elevation electronics scanning antenna (40.5-Hz rate), the ID sector antenna, and the

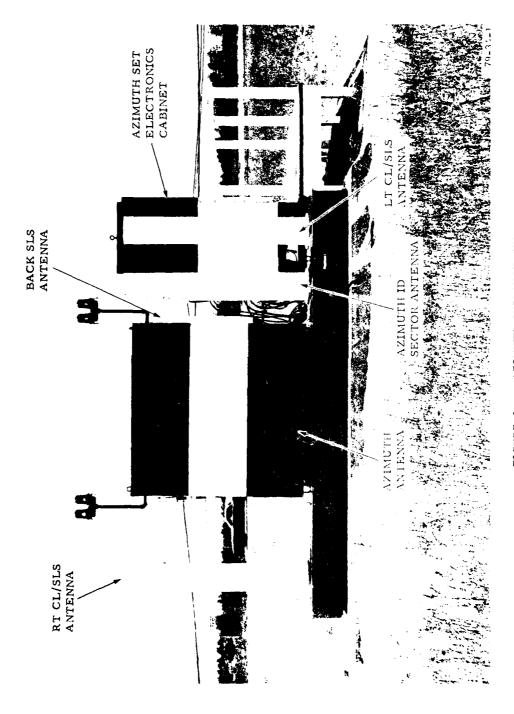


FIGURE 1. AZIMUTH GUIDANCE SET

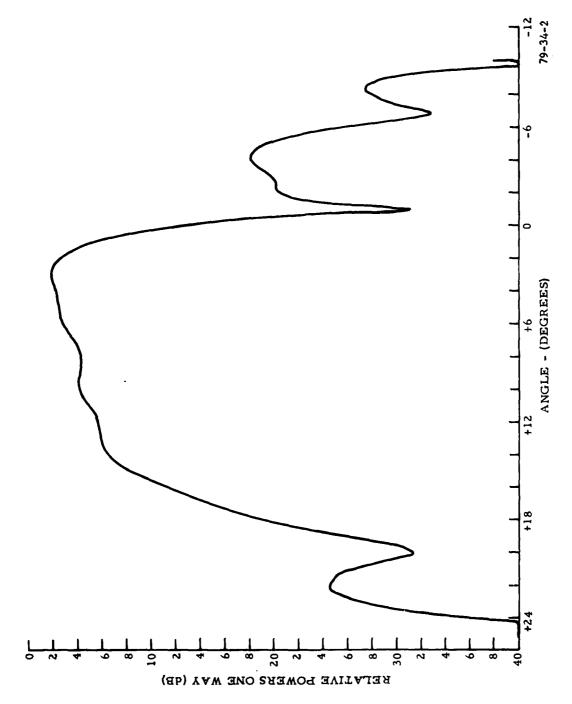


FIGURE 2. TYPICAL ELEVATION PATTERN OF AZIMUTH GUIDANCE SET

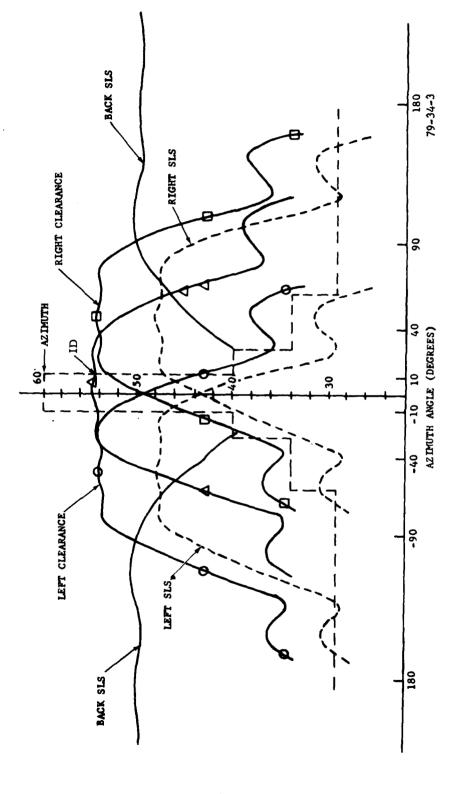


FIGURE 3. AZIMUTH ANTENNA PATTERNS OF AZIMUTH GUIDANCE SET

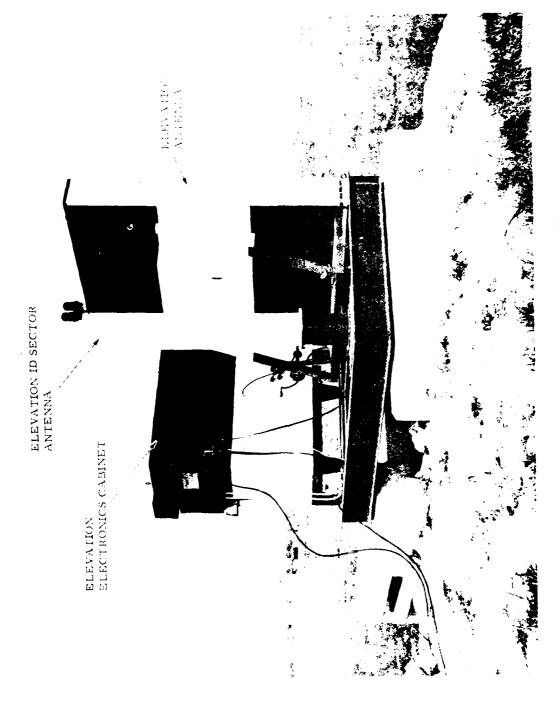


FIGURE 4. ELEVATION GUIDANCE SET

electronics cabinet. The scanning antenna is a bifocal pillbox array consisting of 12 monopoles feeding a subreflector which feeds a primary reflector. The laterna radiates a beam 2° in width which can scan from 1° to 15° in elevation. This antenna transmits a differential phase shift keying (DPSK) signal which conditions the airborne receiver to receive the scanning beam that follows. Figure 5 shows the azimuth pattern of the elevation antenna. The TI SCAME.S summary parameters are listed in table 1.

#### SPEC FICATIONS.

The A SCAMLS was subjected to numerous flight and static tests as required by the chase III test plan for the U.S. MLS. The object of these tests was to provide data to determine if the systems were operating within the accuracy and coverage limits specified by the phase III TRSB contracts. For the small-community system, specification FAA-ER-700-04 applies; degradation factors appear in specification FAA-ER-700-07.

Meas rements were made to determine the azimuth and elevation angular errors in the system (i.e., the difference between the angle received and processed by the airborne receiver and the true angle at the same instant in time). The guidance signals are subject to propagation distortion and processing inaccuracies introduced in both the ground and airborne equipment. These errors fall into two categories, constant bias errors and cyclical errors of all requencies. These errors interact with the flight control system in a variety of ways, resulting in two general types of guidance errors: pathfollowing error (PFE) and control motion noise (CMN).

PFE encompasses the steady-state bias and low-frequency cyclical error components whose frequencies lie in the 0 to 2.34 radians/second range (6-dB point) for elevation and the 0 to 0.78 radian/second range (6-dB point) for azimuth. These errors are of low enough frequency for the aircraft to physically track and have a measurable effect in terms of deviations from the desired track. The transfer function of the analog low-pass filter used to extract this error from the raw data is:

$$H(S) = W_n^2/(S^2+2W_nS+W_n^2)$$

where, for AZ: $W_n = 0.78$  rad/sec and for EL: $W_n = 2.34$  rad/sec

implementation of this analog filter for computer processing is based on approximating an integral by the trapezoidal rule and Z-transform theory ("Digital Signal Processing," A. Oppenheim and R. Schafer). By making the following substitutions, the difference equation for the corresponding digital filter will result:

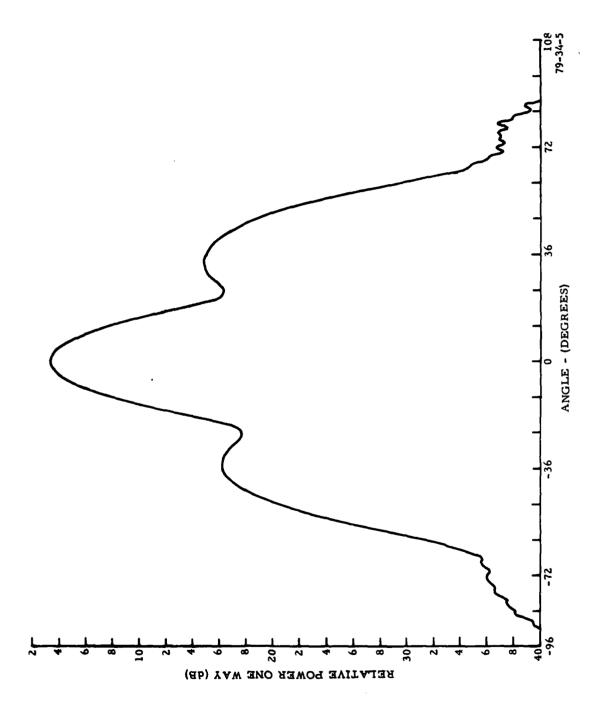


FIGURE 5. TYPICAL AZIMUTH PATTERN OF ELEVATION ANTENNA

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TABLE 1. TI SCAMLS SUMMARY PARAMETERS

Scan Rate (Mg.)	13.5			\$.5	
No. of Out put Elements	1,184			12	
Trans	(Watts) 20			20	
Ge in (de)	14.5			16.5	
Coverage	410° Prop.	10-40° Clearance	1-15° E-Plane	1.9-10.7 Prop	44.0° M-B1 and
Physical Aperture	(Wavelengths) 25 by 26			5 by 34	
Frequency (MHz)	5059.8			5059.8	
Beamwidth (Degrees)	e			£	
Antenna Type	Ro tman Lens			Bifocal	FILIBOX
	Azimuth			Elevation	

$$S = \frac{2}{T} \frac{(1 - Z^{-1})}{(1 + Z^{-1})}$$

$$Y(Z) = H(Z) X (Z)$$

$$X_{n-1} = X(Z)Z^{-1}$$

$$Y_{n-1} = Y(Z)Z^{-1}$$

where the Y's are the calculated filter outputs and the X's are the measured input values.

T is the sampling period (assumed constant)

$$Y_{n} = (4+4W_{n}T+W_{n}^{2}T^{2})^{-1} \left\{ (W_{n}^{2}T^{2}) (X_{n}+2X_{n-1}+X_{n-2}) + (8-2W_{n}^{2}T^{2})Y_{n-1}-(4-4W_{n}T+W_{n}^{2}T^{2})Y_{n-2} \right\}$$

$$AZ: T = 2/13.5$$

$$EL: T = 2/40.5$$

The filter is started by initializing all values to the first angular error difference measurement.

After the data are filtered, they are compared to the 2-sigma maximum specification limits. The equations representing the error are:

Azimuth: Error = 
$$\pm$$
 [(0.0035R+0.33) ( $\theta_A/60+1$ ) ( $\theta_{E1}/6-0.5$ )]  
Elevation: Error =  $\pm$  [(0.004R+0.16) (0.16 $\theta_{E2}+0.6$ )]

Where

R = Range in nautical miles (nmi) from decision window

 $\theta$ E1 = Elevation angle from the AZ phase center

 $\theta_{E2}$  = Elevation angle from the EL phase center

 $\theta_A$  = Azimuth angle from the AZ phase center

$$(\theta_{E1}/6-0.5) = 1 \text{ for } \theta_{E1} < 9^{\circ}$$

$$(0.16\theta_{E2}+0.6) = 1 \text{ for } \theta_{E2} < 2.5^{\circ}$$

Note that the PFE error from the azimuth unit may degrade with range, azimuth, and elevation angle. However, the PFE error from the elevation unit may degrade only with range and elevation angle.

CMN encompasses the higher frequency error components in the 0.3 to 10 radian/second range for azimuth and 0.5 to 10 radian/second range for elevation.

These errors are generally of a frequency too high for the aircraft to physically track, but low enough for the control system to respond to. Thus, CMN results in rapid small-amplitude control surface wheel and column motions and is undesirable in that it contributes to control surface and servo wear and diminishes flight crew confidence by presenting them with a "shaky stick." The transfer function of the bandpass filter used to extract the CMN error from the raw data is:

$$H(s) = \frac{S}{(S+W_1)} \frac{W_2}{(S+W_2)}$$

AZ:  $W_1 = 0.3$  rad/sec,  $W_2 = 10$  rad/sec (3-dB points)

EL:  $W_1 = 0.5$  rad/sec,  $W_2 = 10$  rad/sec (3-dB points)

The corresponding digital filter difference equation is:

$$Y_n = (4 + 2W_1T + 2W_2T + W_1W_2T^2)^{-1}$$

$$-(4 - 2W_1T - 2W_2T + W_1W_2T^2) Y_{n-2}$$

$$2W_2T (X_n - X_{n-2}) + (8 - 2W_1W_2T^2) Y_{n-1}$$

The equations representing the CMN error for each unit are the same; i.e.,

Error = 
$$+ (0.005R+0.1)$$

The accuracy data for the azimuth and elevation units are valid only for their respective coverages, which are relative to the phase center of each unit. The coverage of the azimuth unit is 15 nmi in range,  $\pm 10^{\circ}$  in azimuth angle, and 1° to 15° in elevation. The coverage of the elevation unit is 15 nmi in range,  $\pm 10^{\circ}$  in azimuth (relative to the azimuth site), and 1.9° to 10.67° in elevation. The minimum range for which each unit is valid occurs at the decision window which is located along a 2.5° glide slope from the elevation unit and 150 feet above runway threshold. This point was located 2,209 feet from threshold.

The calculated accuracy specification limits for the three types of flight patterns flown against the TI SCAMLS are shown in appendix C. Appendix C contains six graphs: an azimuth and elevation graph for each of three types of flight profiles, glideslopes, radials, and orbits. The curves are plotted only out to 8 nmi because tracking beyond this point was not considered highly accurate, usually due to weather conditions during the flights.

### SYSTEM INSTALLATION AND CHECKOUT.

The TI SCAMLS system was delivered to NAFEC on February 16, 1977, and installed for service to runway 26. The azimuth unit was located near the stop end of runway 8/26 along the centerline and 5,828 feet from threshold. The elevation site was located alongside the runway 1,226 feet from threshold and 325 feet laterally from centerline.

During system checkout various problems were encountered. It was found that some of the power monitors that measure incident and reflected power to each antenna were apparently damaged in shipment and had to be replaced. During the summer of 1977, it was found that the solid state hardware in the main electronic cabinet was overheating, causing intermittent failures, and it was necessary to install air-conditioning inside the azimuth and elevation units. The original monitor antennas were changed in June 1978 to small horns based on extensive data obtained at Crows Landing, California. Tests on the TI Basic Narrow MLS there indicated that large errors could be caused by signal blockage from the original monitor large-aperture antennas.

The major problem with the TI system was found to be the variation of elevation angle with the time of day. Temperature probes were placed inside the antenna cabinet, and it was found that uneven heat distribution on the printed circuit boards caused the variation. The solution, implemented in March 1978, was to place fans inside the cabinet in order to distribute the heat equally.

The severe winter of 1977-1978 precluded the resolution of minor problems until a personnel tent was installed over the azimuth and elevation electronics units. Some of the problems were: hex switches in the beam steering unit not making good contact, noise on the antenna switching unit line, and noise in the air traffic control (ATC) remote status display unit.

In April 1978, a remote maintenance monitoring capability was developed to display 25 parameters sent over standard telephone lines to an ICAO conference in Montreal.

### TEST PROCEDURES

Data were collected in two ways: static data using an instrumented mobile test van with an adjustable antenna mast, which could be extended to 68 feet while carefully positioned over surveyed test points; and flight data using NAFEC's Aerocommander (N-50) and the NAFEC theodolite tracking system for space positioning. Block diagrams of the data collection systems used in the static and flight tests are shown in figures 6 and 7.

For the static tests, the mobile test van antenna mast was positioned over each surveyed point and a sample of data taken for each desired antenna height from the TRSB receiver/processor. The value of each data sample, along with the error of each sample, population mean, and the standard deviation, were then transferred to cassette tape for storage and graphical display.

For the dynamic or flight tests, accuracy data were collected on a series of straight-in, level runs and constant elevation angle approaches using azimuth and elevation guidance from the TRSB receiver driving a standard ID-248 cross-pointer display. Constant-radius orbital runs through the coverage volume were accomplished for both accuracy and coverage measurements using range

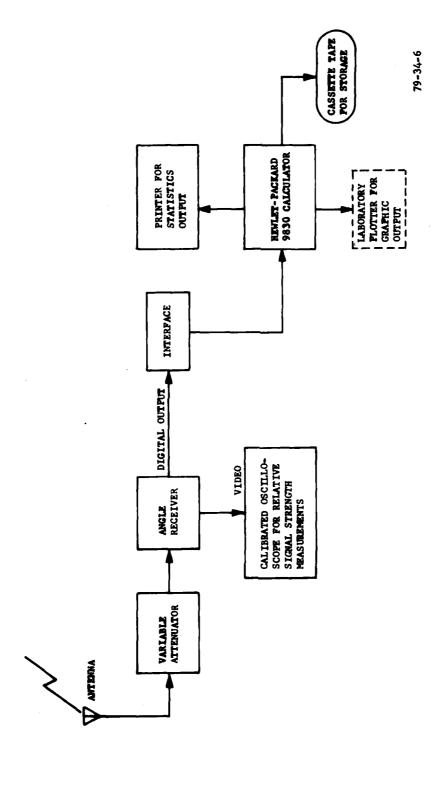


FIGURE 6. STATIC DATA COLLECTION SYSTEM

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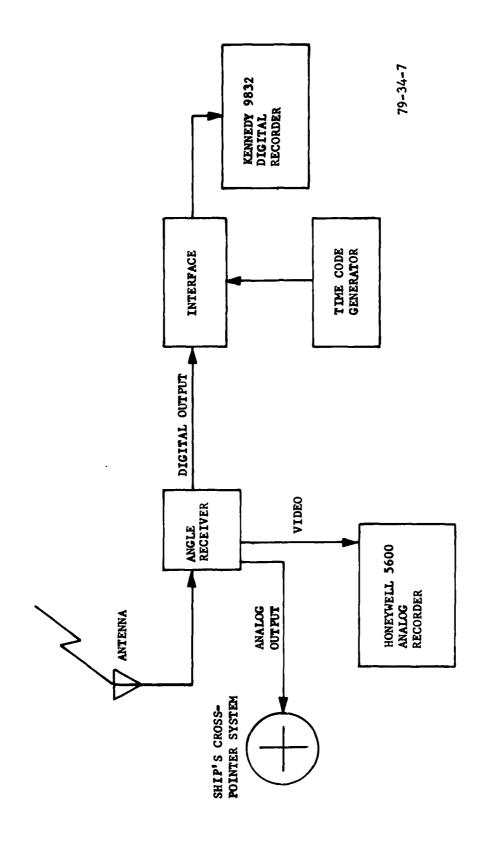


FIGURE 7. AIRBORNE DATA COLLECTION SYSTEM

guidance from the Atlantic City (ACY) very high frequency omnirange tactical air navigation station (VORTAC) and barometric altitude. All flights were tracked by the NAFEC theodolite system, which was time synchronized with the airborne data collection system (the tracker-derived position became the standard against which the TRSB-derived position was compared for the resulting accuracy and coverage data). Upon completion of the flight, the TRSB airborne tape was time merged with the tracker/tape to determine the guidance errors over the flightpath according to the relationship: Error = receiver angle minus tracker angle.

#### DATA ANALYSIS

#### FLIGHT DATA.

The flight data (appendix A) are separated by flight patterns; i.e., both the azimuth and elevation data for a particular flight pattern are presented in a series of six plots, three for azimuth and three for elevation. Each group of three plots is arranged as follows: (1) MLS angle receiver output and tracker reference position, (2) PFE (filter 1) filtered data, and (3) CMN (filter 2) filtered data.

The heading of each plot lists these pertinent data: (1) date, (2) the MLS system under test (TISC), (3) type of flight pattern, (4) theodolite solution (three-station), (5) run number, (6) start time, (7) aircraft tail number and type of antenna, and (8) data collection interface used. In addition, the plots indicated by the letter "F" or "S" show whether a frame flag or system flag occurred. A frame flag indicates that a received data sample was declared illegal and an approximate value was substituted for it by the receiver. A system flag indicates that a large number of illegal data samples were received and the receiver output was invalid.

The first set of flight data is for glide slope approaches of 3°, 5°, and 7°, with some flights at centerline and right or left of centerline at about +9° (pages A-1 to A-54). The decision point for all these data is located 1.32 nmi from the azimuth phase center. For the 7° glide slope approach, near right 9°, the azimuth angle from the elevation site varies from -16.5° to -10.3° for ranges from 1.3 to 7.7 nmi. This indicates that for split-site arrangements, an elevation antenna should have a wide enough beam, approximately +20°, to cover the azimuth coverage region of +10°. The 3° glide slope 9° azimuth angle and the 5° glide slope 9° azimuth angle approaches have some extraneous data points, probably due to tracker tape errors, which should be ignored. The 7° glide slope centerline approach and 9° right (1332 and 1111 hours) show large tracking errors (outliers) which were not removed during processing. In appendix C, pages C-1 and C-2 show the error specification limits for the various flight data, which are within the tolerances specified.

The second set of flight data (pages A-55 to A-84) is for radials (level runs) along centerline at 2,000 feet and 5,000 feet and two runs at  $\pm 9^{\circ}$  azimuth. For the

2,000-foot runs, the azimuth coverage extends up to 15°, which is about 1.5 nmi from the azimuth phase center.

The elevation coverage for the same runs extends up to 10.67°, which is about 3 nmi from the azimuth phase center. For the 5,000-foot run, the azimuth coverage is from 3.5 nmi and the elevation coverage is from 5.5 nmi. The data for the 2,000-foot centerline and 9° angle runs are valid only up to about 2.0 nmi due to a loss of tracker data. For the coverages indicated, the data are within specifications as indicated by the accuracy plots on pages C-3 and C-4.

The third set of flight data (pages A-85 to A-126) is for partial orbits at about 7 nmi and elevation angles of approximately 1.9°, 2.7°, 4.8°, and 7.5°. Data for the 2,200-foot orbit (approximately 2.7°) exhibit some tracker errors which are to be ignored. The 3,700-foot orbit exhibits a temporary (less than 2-seconds duration) out-of-tolerance condition for the azimuth signal (A-105). The same orbit exhibits a large MLS elevation (A-106) spike at about -4°, which was probably due to the airborne interface unit or tape error, but not to receiver error, as a flag does not occur at this time. These extraneous errors should probably be removed in future processing as they are magnified when processed through the PFE and CMN filters. All of the azimuth data exhibit a near out-of-tolerance condition for the CMN-filtered data near centerline. This can be compared to the static data for azimuth crosscuts (appendix B, pages B-6 to B-10) which exhibit the same effects. It is assumed this condition is part of the antenna design rather than fresnel diffraction due to the narrow azimuth monitor pole. The monitor pole sits about 75 feet away at 3° and is a narrow 2-inch-diameter pole with a 3-inch by 5-inch horn. For the orbits, the elevation data are plotted relative to the azimuth site. Although the azimuth angles from the azimuth unit vary +10°, the azimuth angle from the elevation site varies from -11.6° to +10.7°. All of the orbit data is within accuracy specification limits which are shown on plots C-5 and C-6.

The filter used to extract CMN data from the raw error data was a digital bandpass filter which was necessarily initialized to the first sample of data. This filter should have had no bias output, and the mean value of an increasingly large number of samples is asymptotic to zero. However, immediately upon initialization, the sample size was small, and this, combined with the response time of the filter, yielded an initial bias. Upon inspection of the data in appendix A, it is seen that the first few samples of data produced by the CMN filter contain the bias factor and should be ignored (especially where flags occur) when making comparisons to specification values.

#### STATIC DATA.

The static data allows an estimate of system bias and instrument noise to be made. The bias measured in the static data would correspond to the PFE at that point in space, while the "noise" (standard deviation points) measured is the hardware and instrument noise, which is one component of the CMN estimated by flight tests. The azimuth data (appendix B, pages B-5 through B-10) consists of a centerline pole-cut at a range of 626 feet and five crosscuts at

pole heights of 45, 50, 55, 60, and 65 feet, and azimuth angles from +12° to -12°. The centerline error plot shows coverage to extend down to the 20-foot pole height, which is about 1° above the horizon. The five crosscut plots show coverage out to +10° and show the distribution of errors consistent over the various elevation angles. All of the plots are relative to the azimuth phase center.

The elevation data in appendix B (pages B-1 through B-4) consist of a bore-sight plot and three crosscut plots at pole heights of 20, 50, and 68 feet. The crosscut plots for azimuth angles relative to the elevation unit are from +9° to -9°. The elevation beam (boresight plot) was electronically adjusted to give good coverage in the lower glide slope region (relative to the azimuth phase center), which in this case was about 1.8° to 5.0°. The crosscut plot shows a slight azimuth bias in mean error but is within specification. The 2-sigma errors are generally around +0.01° and were too small to plot.

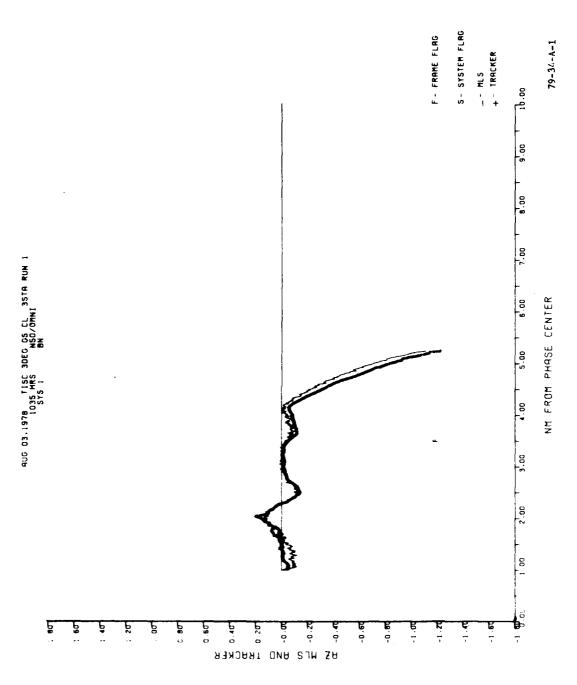
#### CONCLUSION

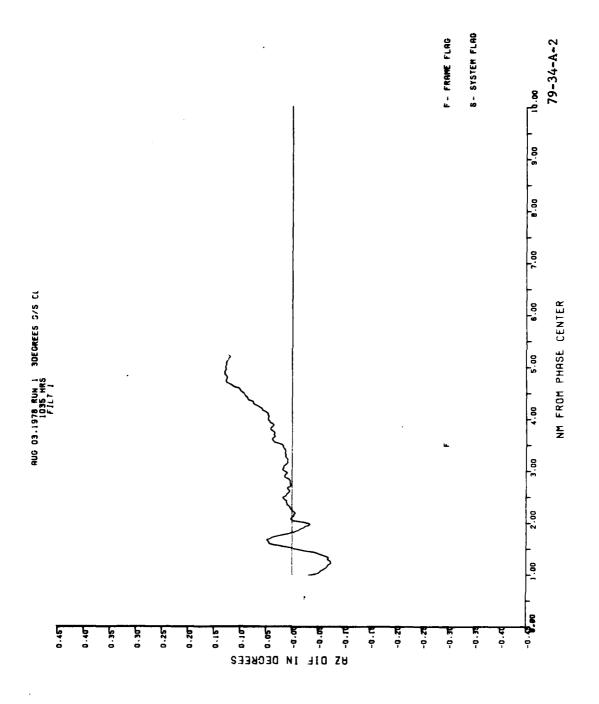
The data displayed in this report have been compared with specifications written by the Federal Aviation Administration (FAA) for these particular systems. Also, the data were obtained under controlled conditions without severe multipath. Based on the results of the tests conducted, it is concluded that the guidance signals from the Texas Instruments Small Community Microwave Landing System (SCAMLS) were within contractual specification limits.

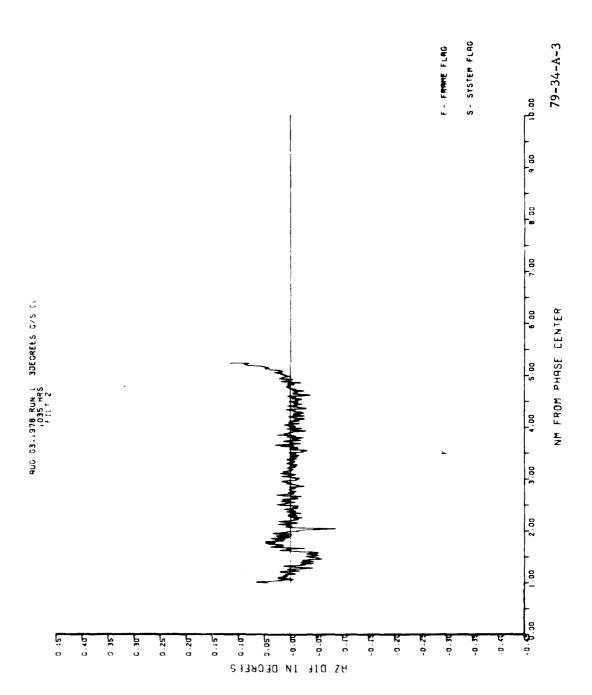
# APPENDIX A

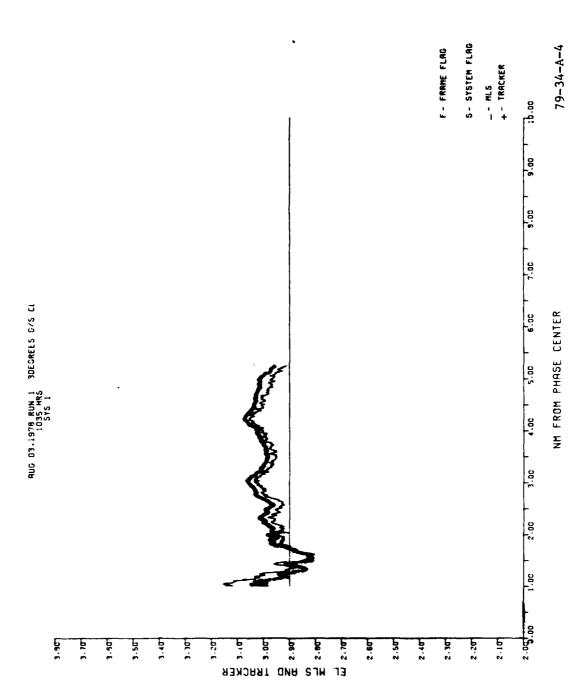
# FLIGHT DATA

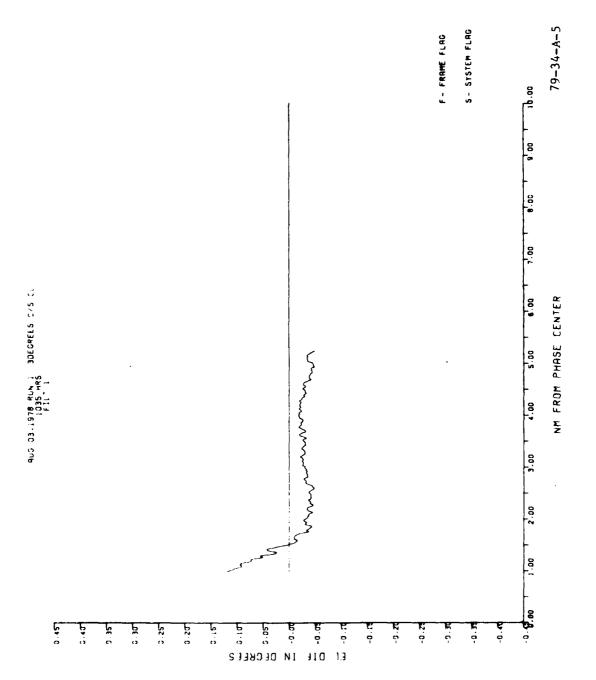
Type of Pattern	Page No.
Glideslope Approach	
Three degree glide slope, centerline	A-1 to A-6
Three degree glide slope, centerline	A-7 to A-12
Three degree glide slope, nine degrees left	A-12 to A-18
Five degree glide slope, centerline	A-19 to A-24
Five degree glide slope, centerline	A-25 to A-30
Five degree glide slope, nine degrees right	A-31 to A-36
Five degree glide slope, nine degrees left	A-37 to A-42
Seven degree glide slope, centerline	A-43 to A-48
Seven degree glide slope, nine degrees right	A-49 to A-54
Radials (Level Runs)	
Two thousand foot radial, centerline	A-55 to A-60
Two thousand foot radial, nine degrees right	A-61 to A-66
Two thousand foot radial, nine degrees left	A-67 to A-72
Five thousand foot radial, centerline	A-73 to A-78
Five thousand foot radial, centerline	A-79 to A-84
Partial Orbits	
Orbit at 7 nmi and 1,500 feet	A-85 to A-90
Orbit at 7 nmi and 2,200 feet	A-91 to A-96
Orbit at 7 nmi and 2,200 feet	A-97 to A-102
Orbit at 7 nmi and 3,700 feet	A-103 to A-108
Orbit at 7 nmi and 3,700 feet	A-109 to A-114
Orbit at 7 nmi and 5,200 feet	A-115 to A-120
Orbit at 7 nmi and 5.200 feet	A-121 to A-126

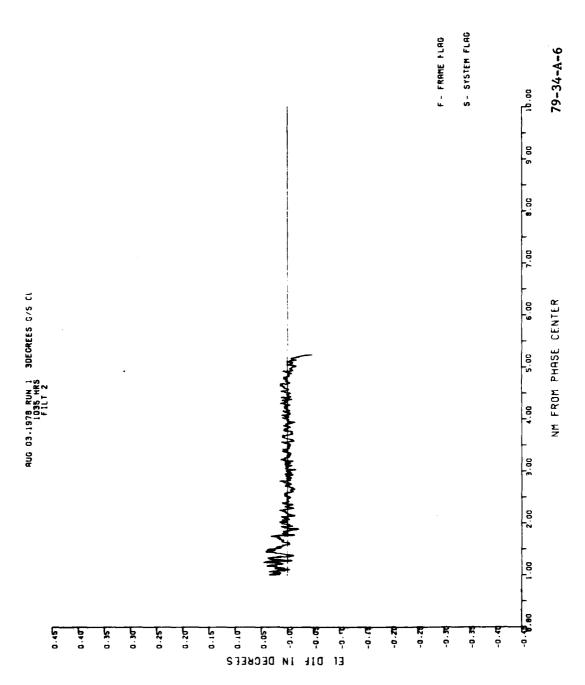


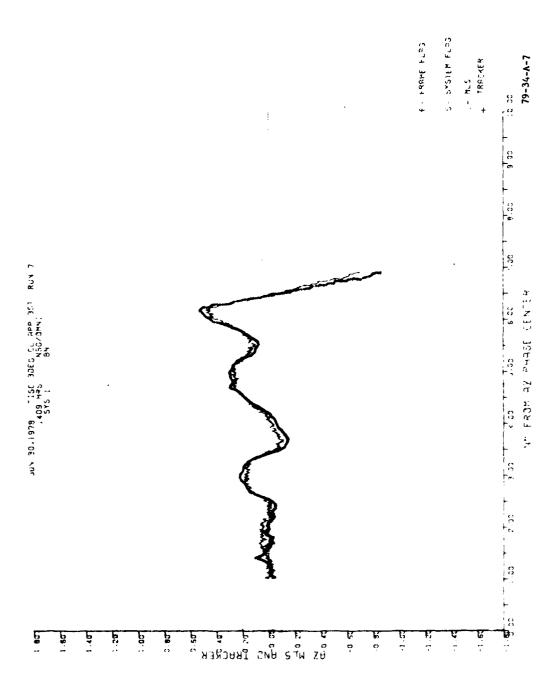


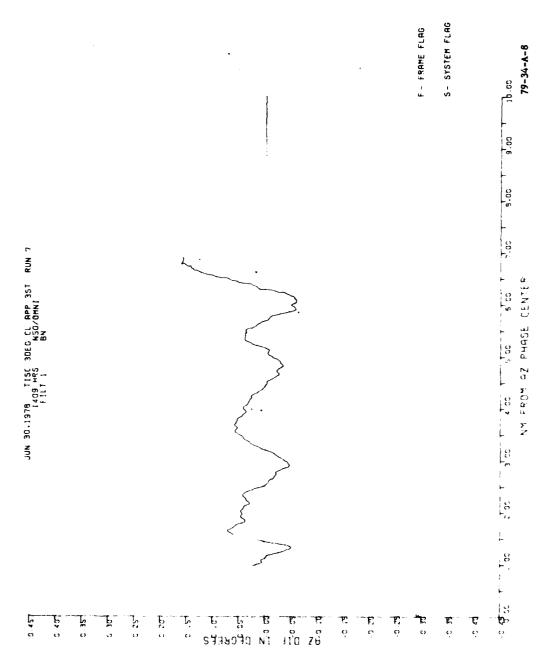


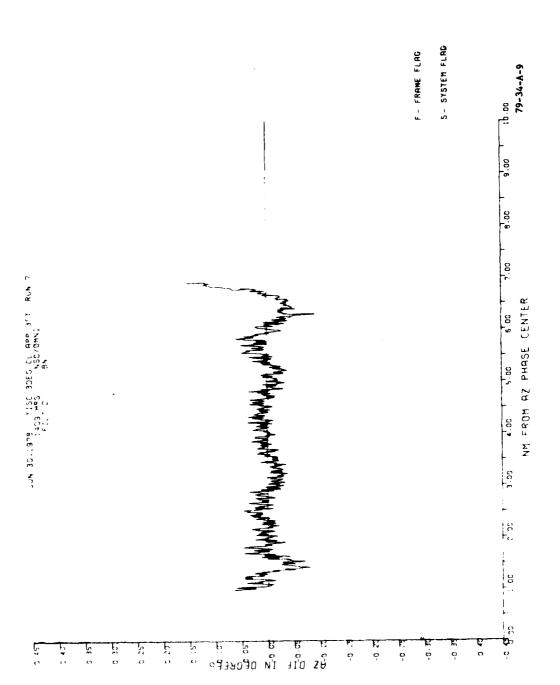


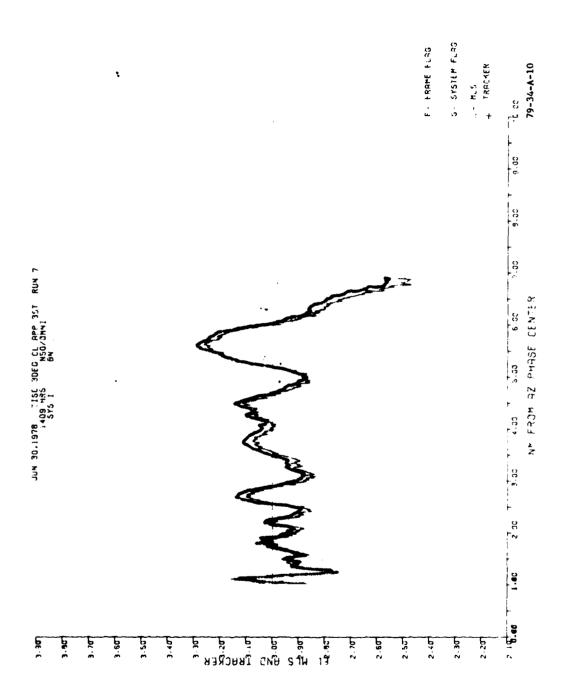


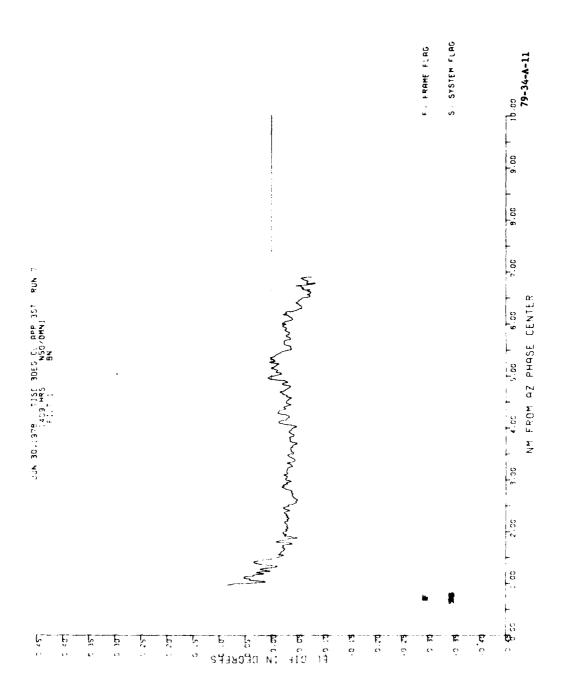


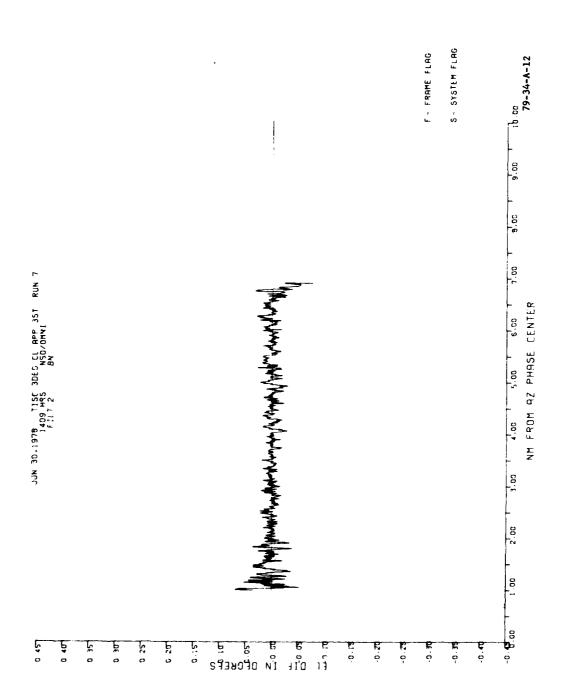


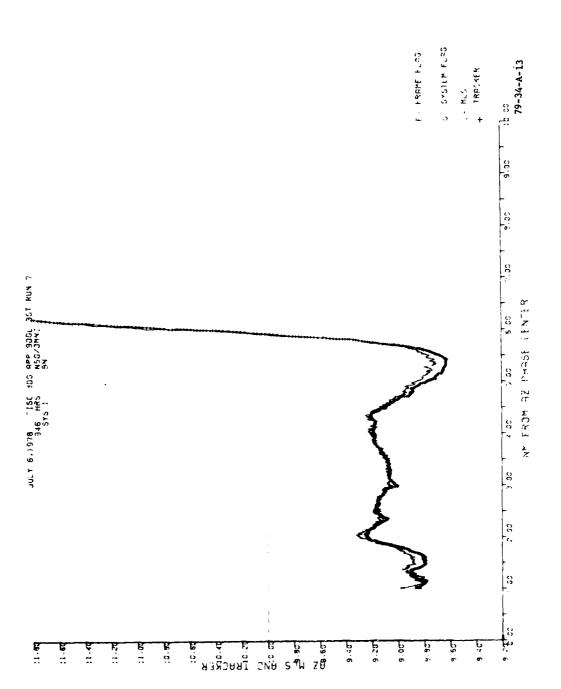


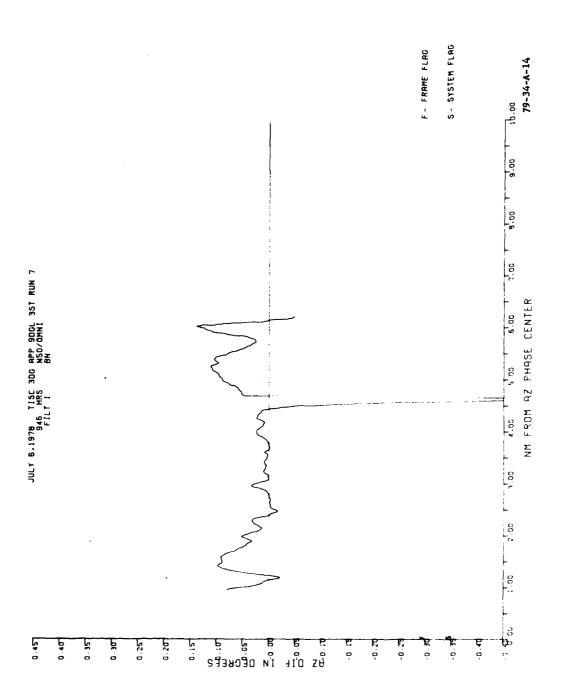


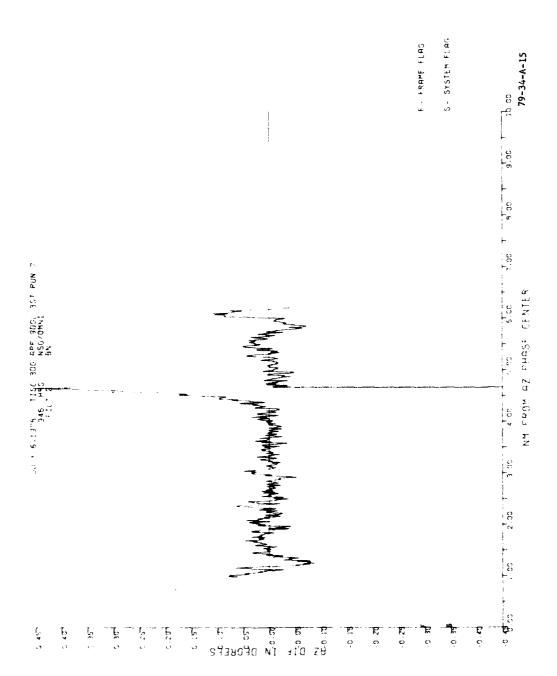


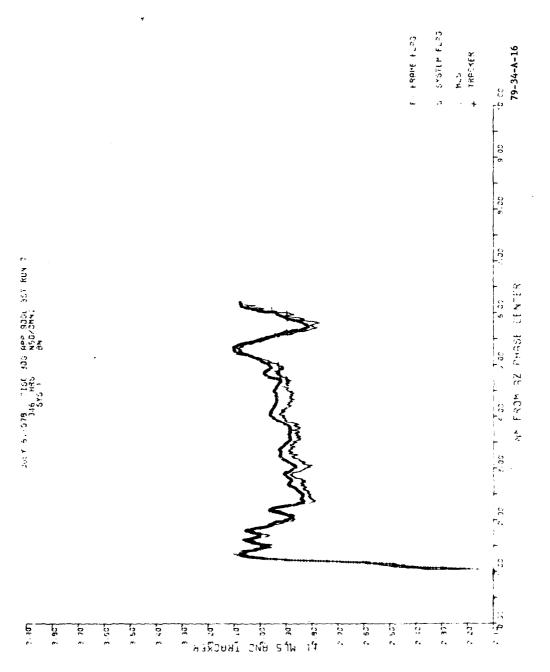


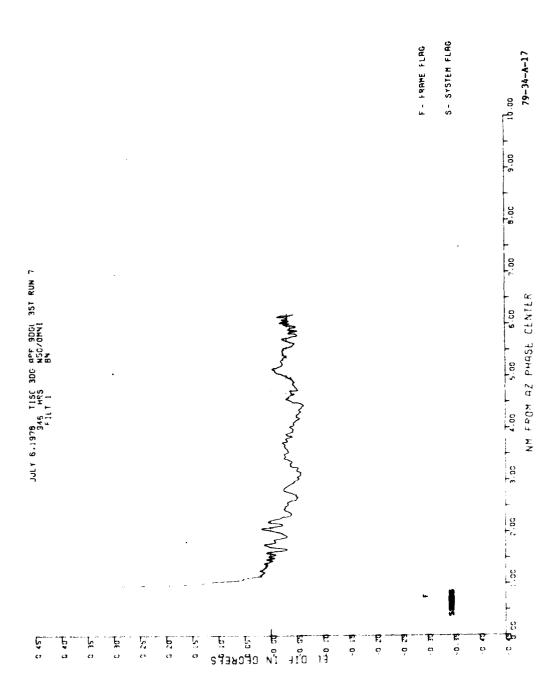


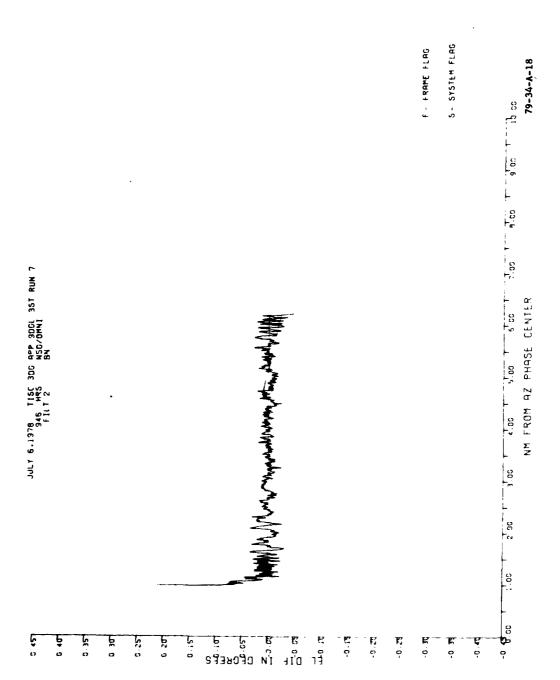


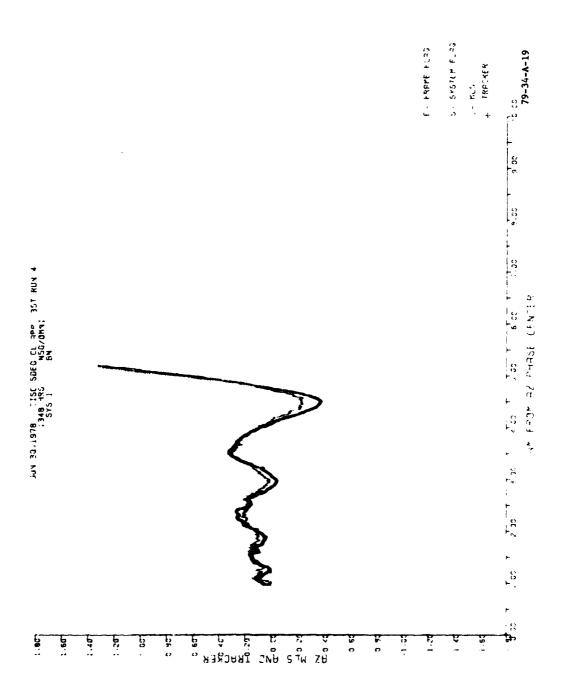


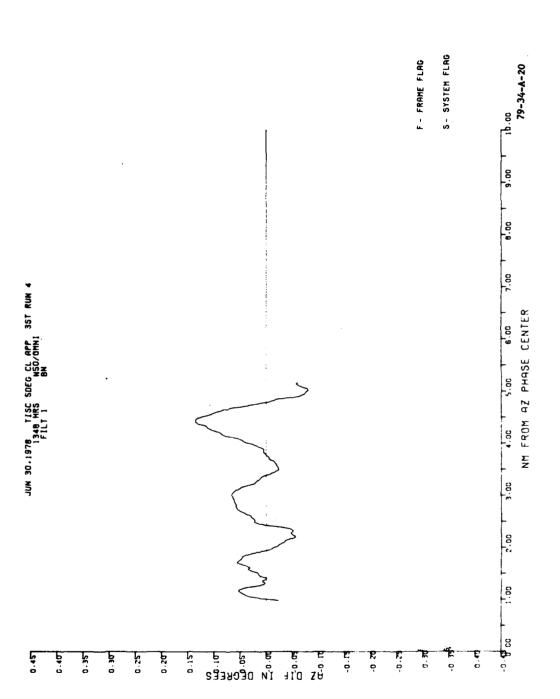


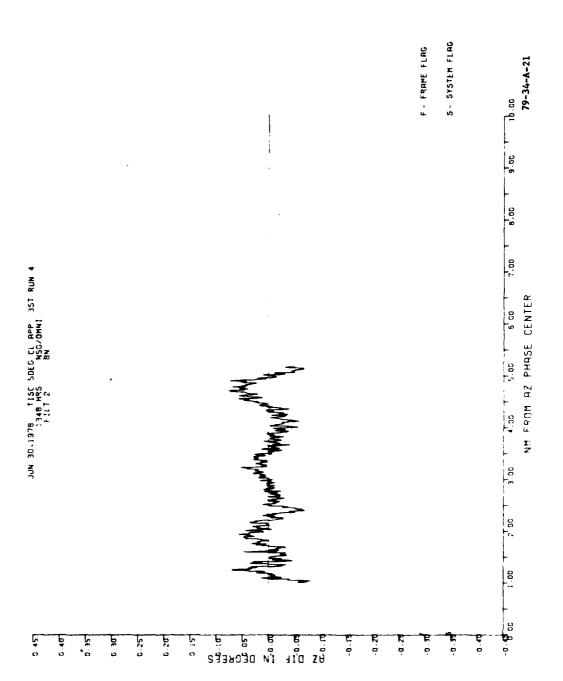


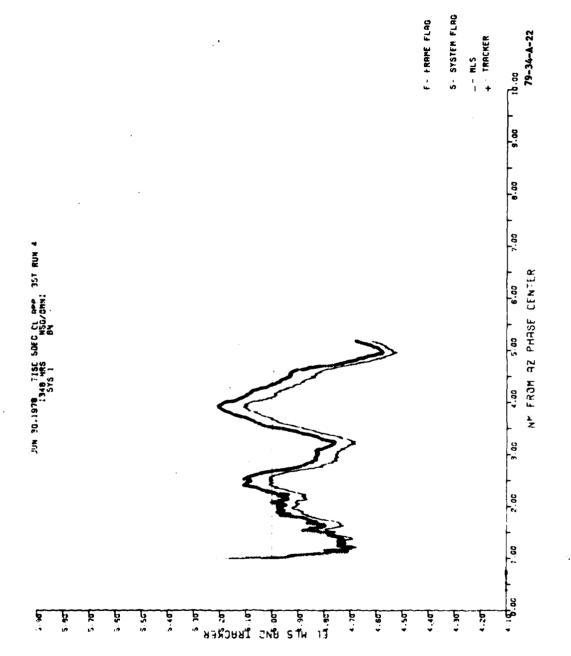


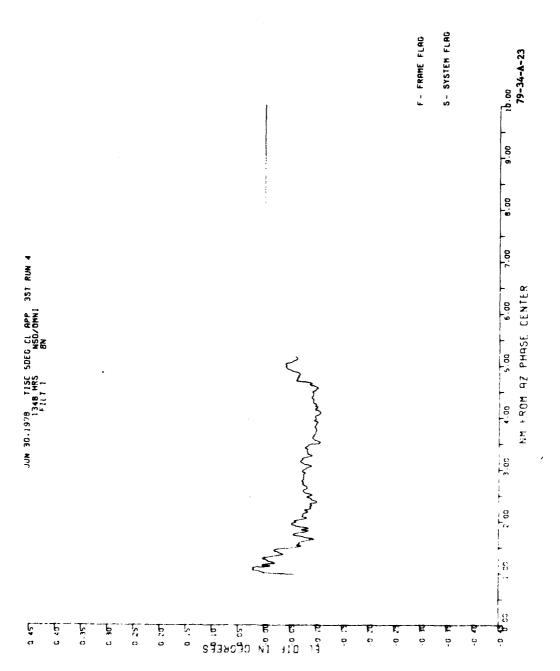


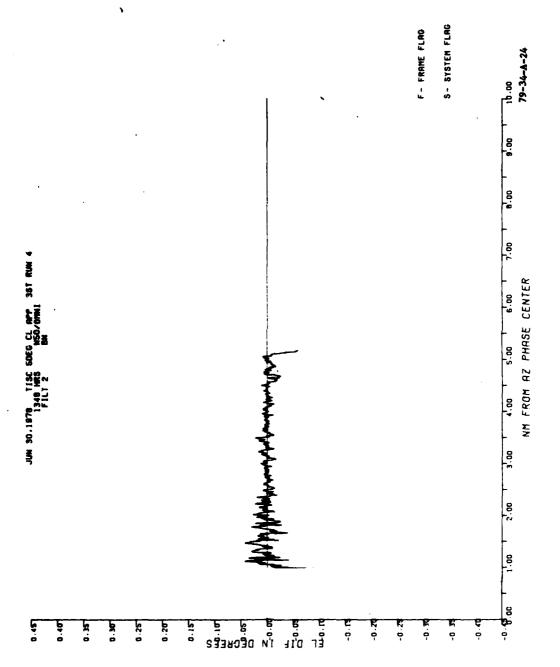


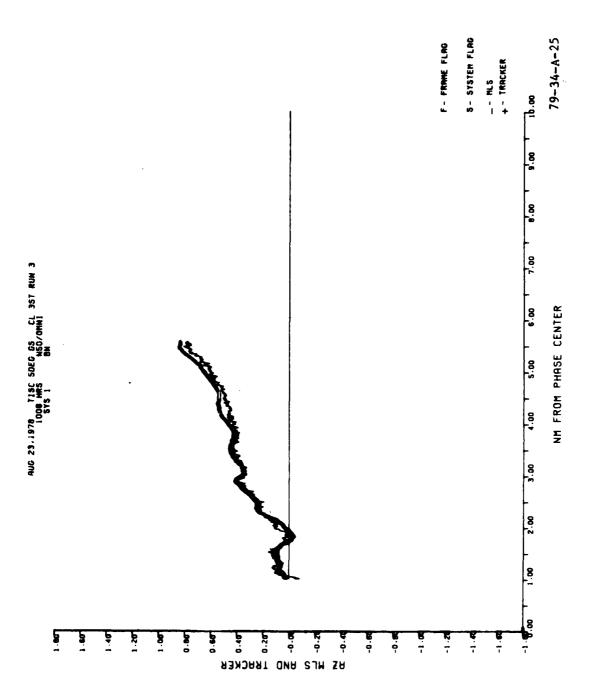


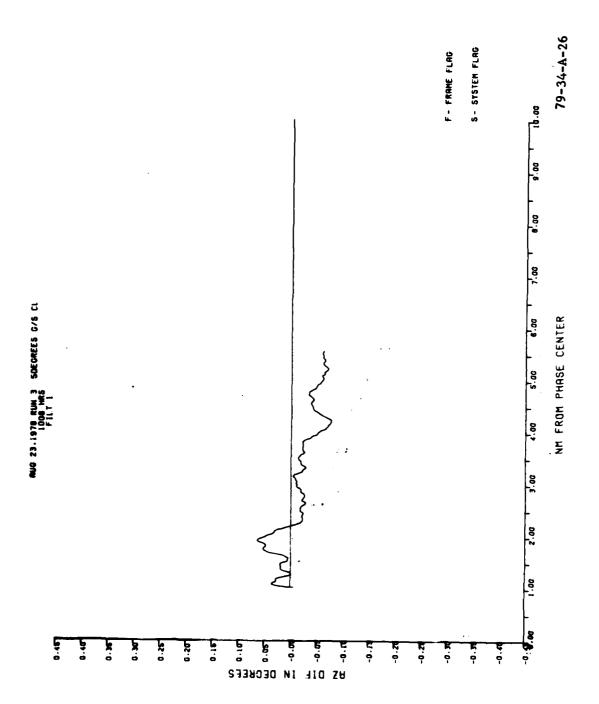


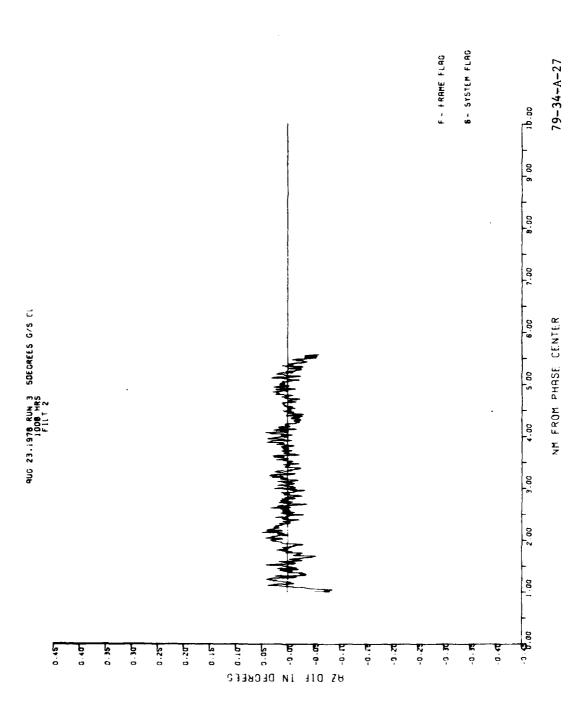


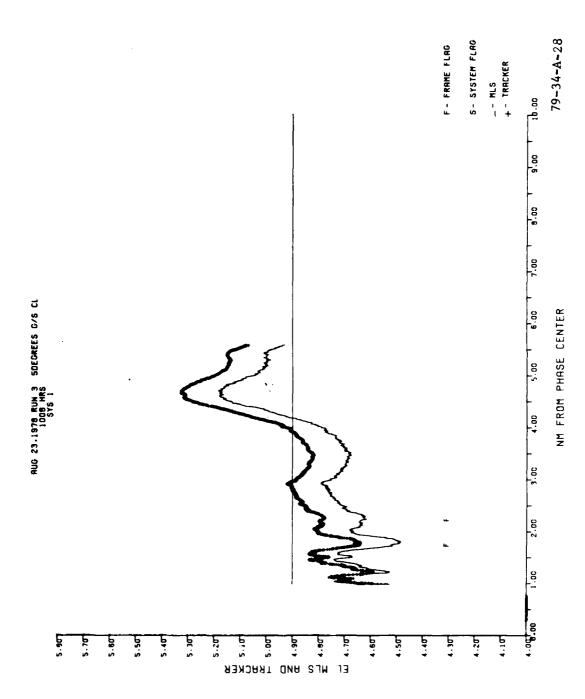


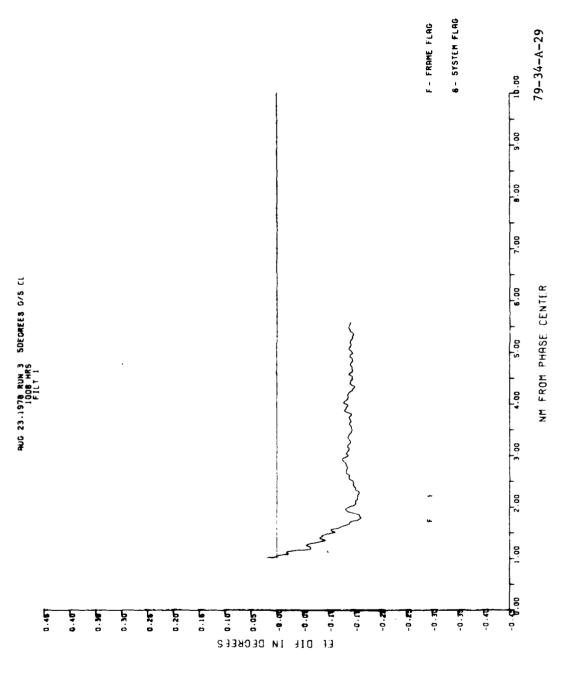


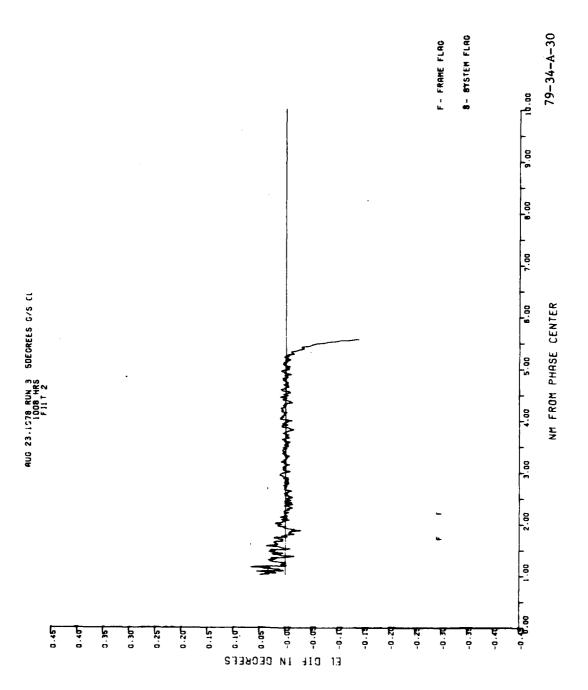


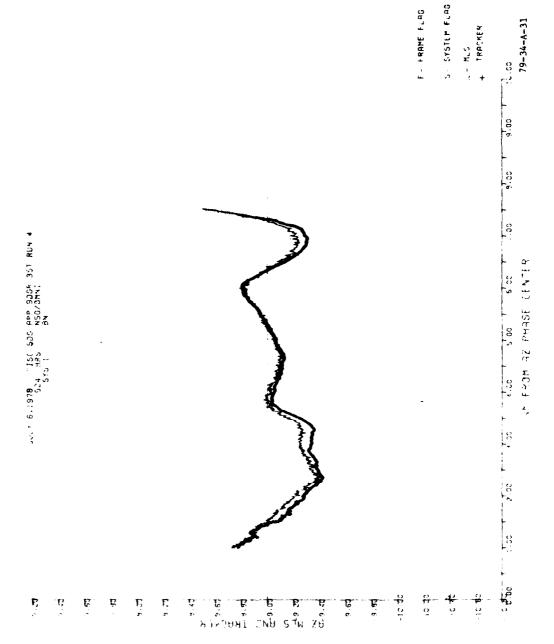




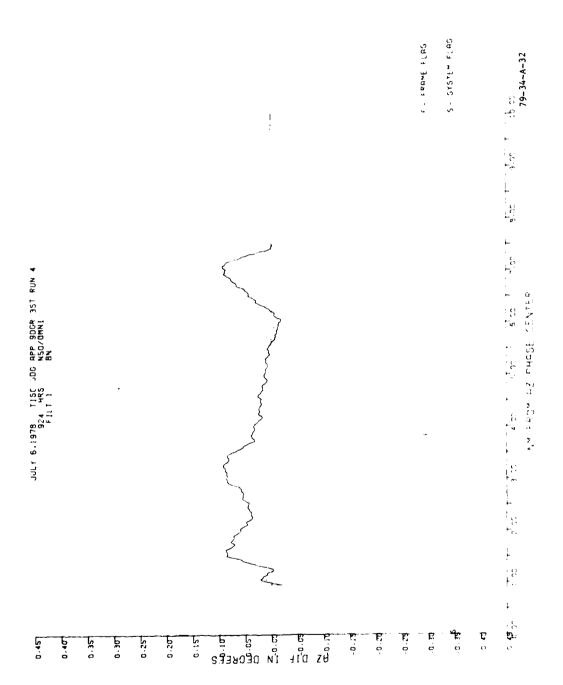


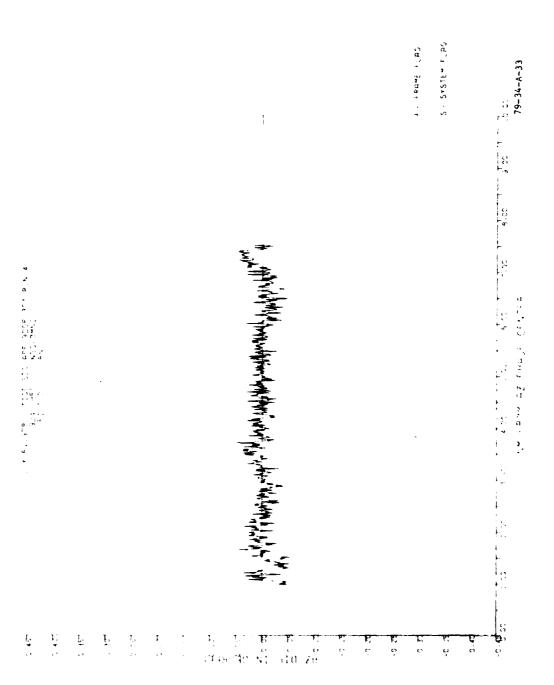




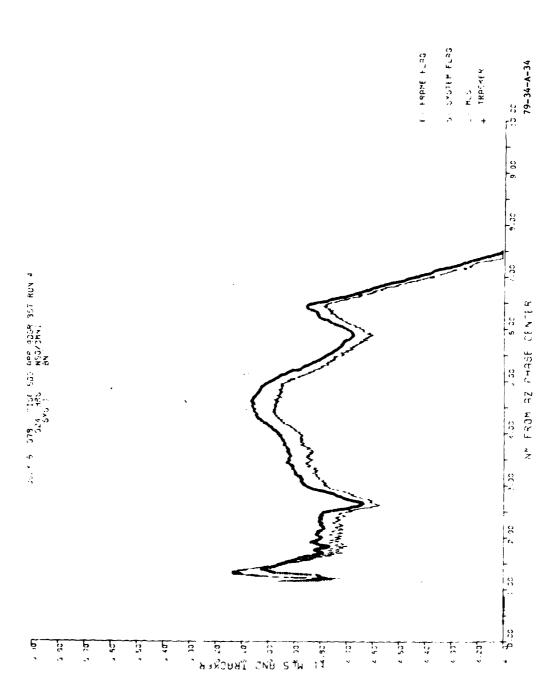


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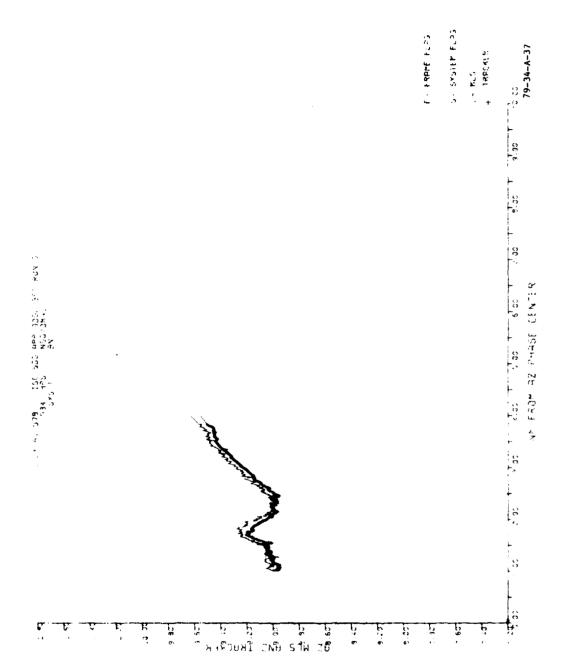
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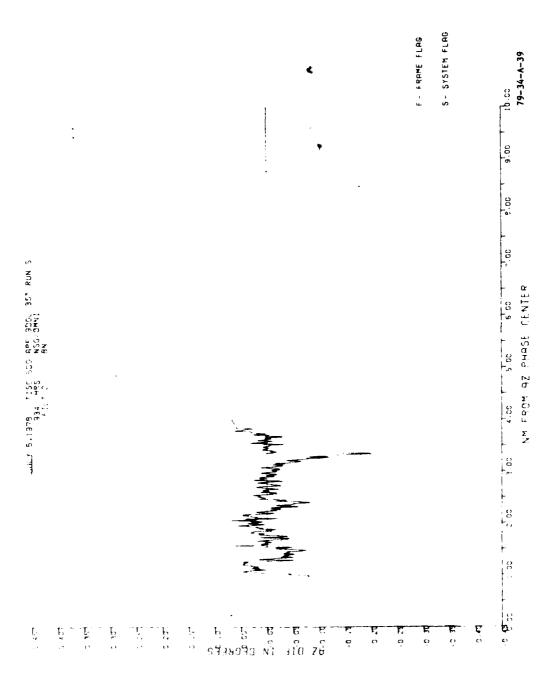
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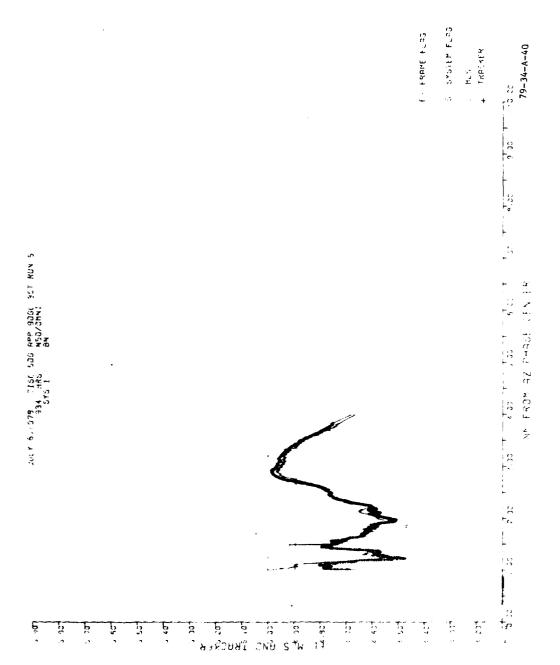
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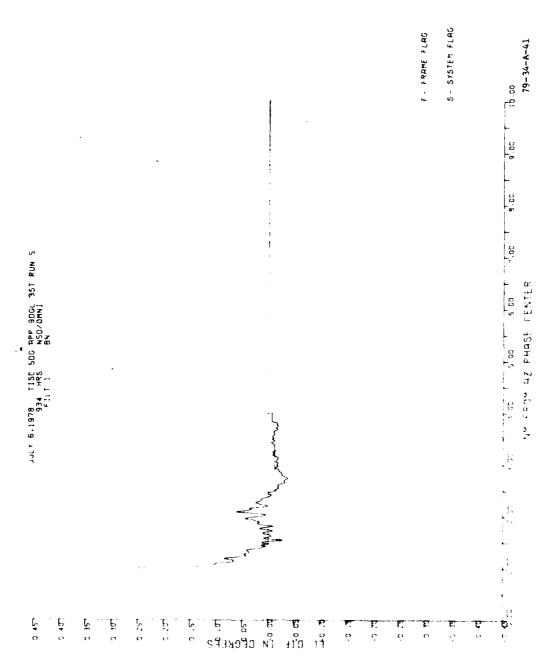
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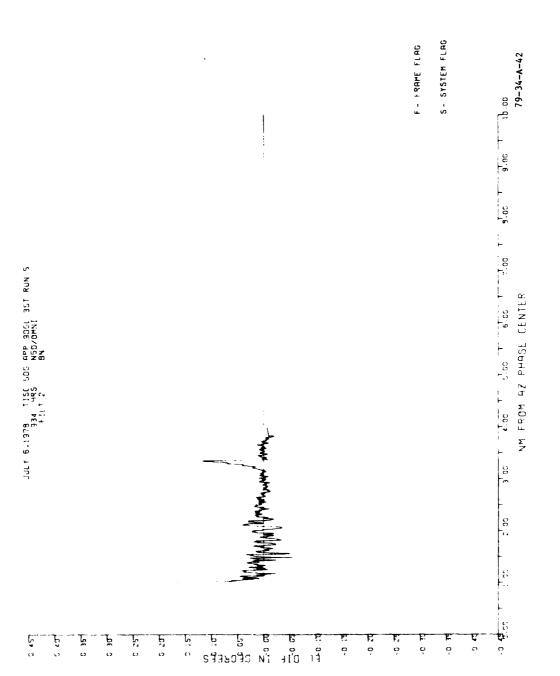


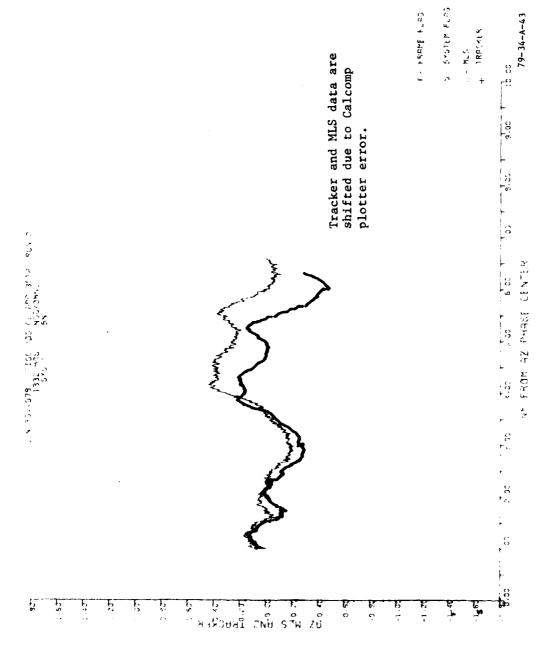
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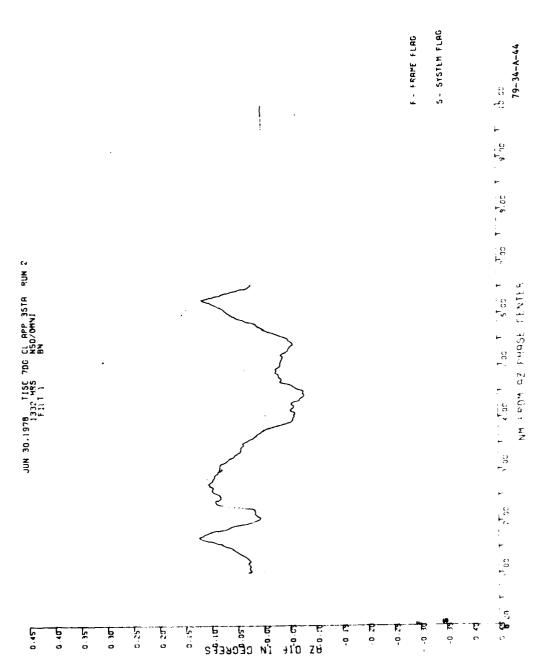


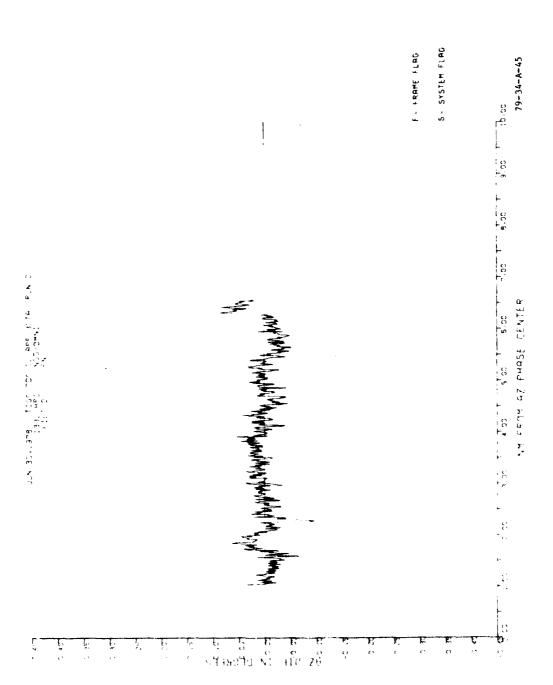


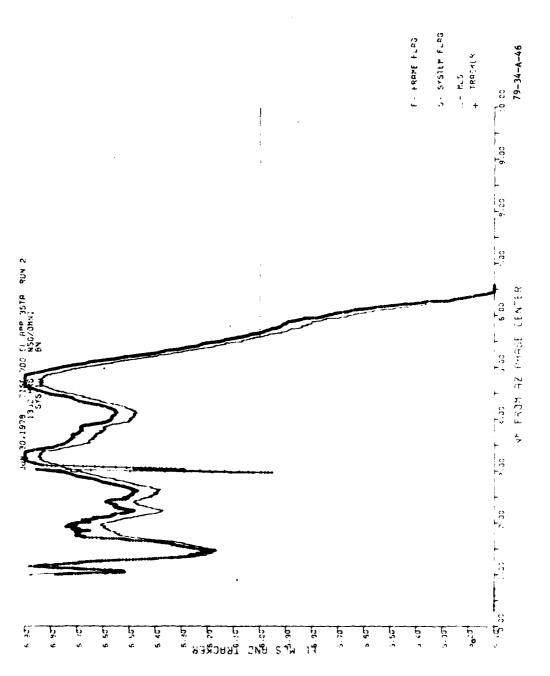




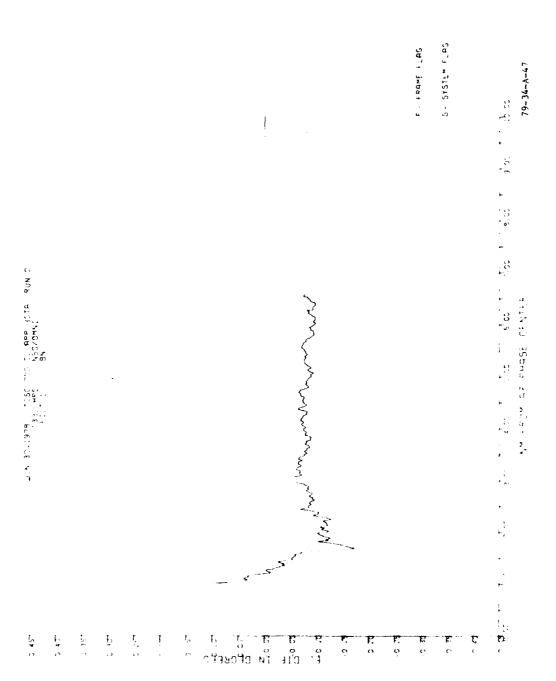


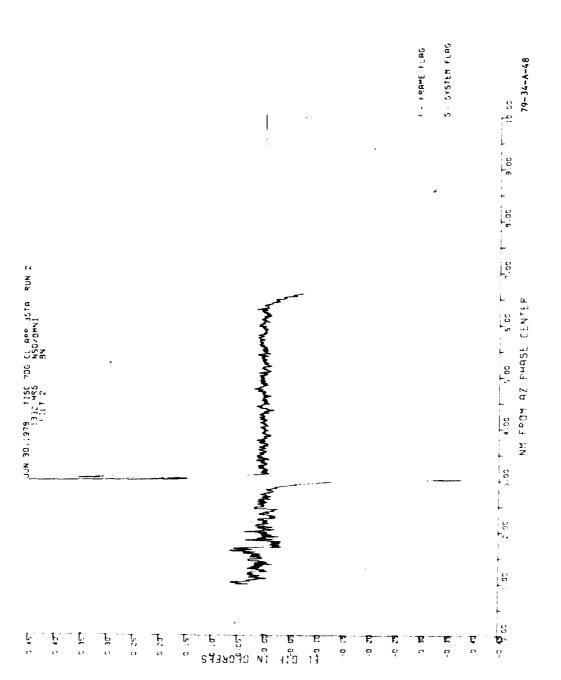


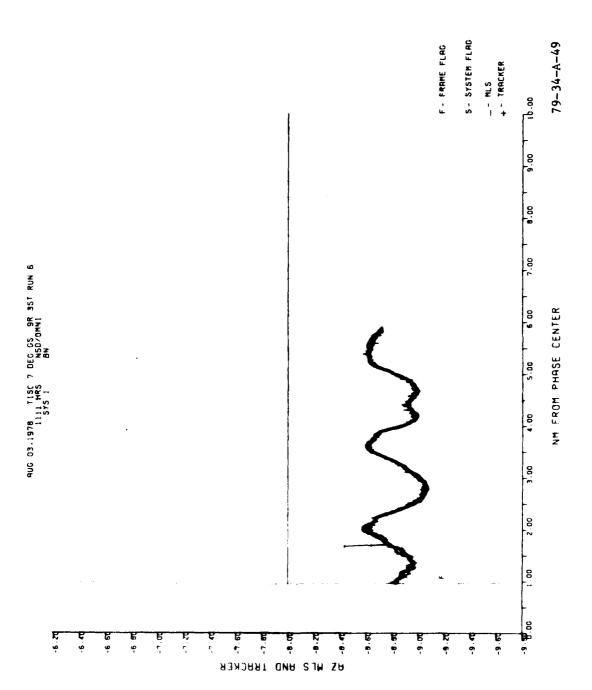


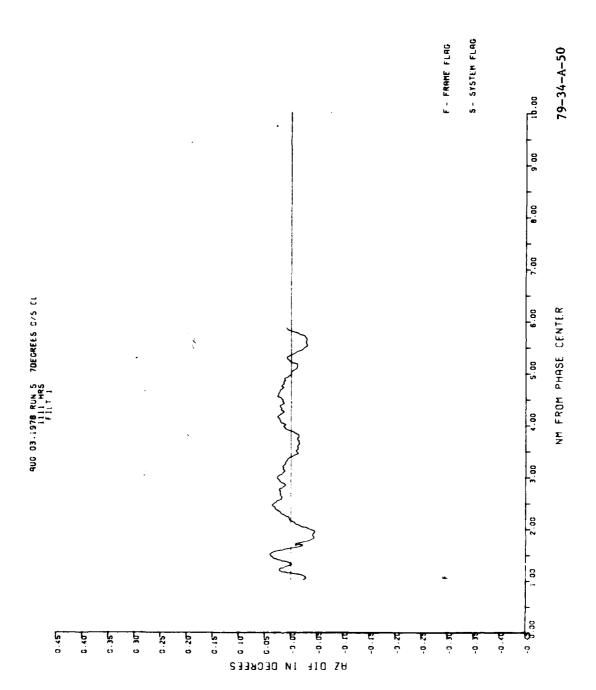


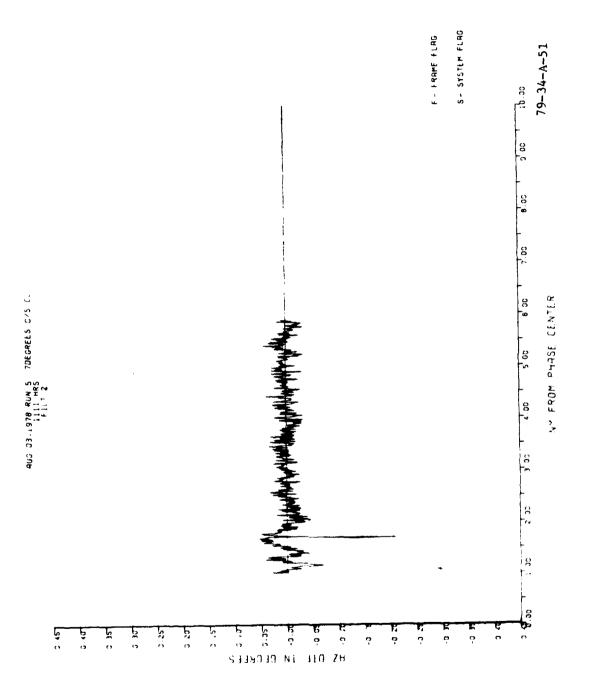
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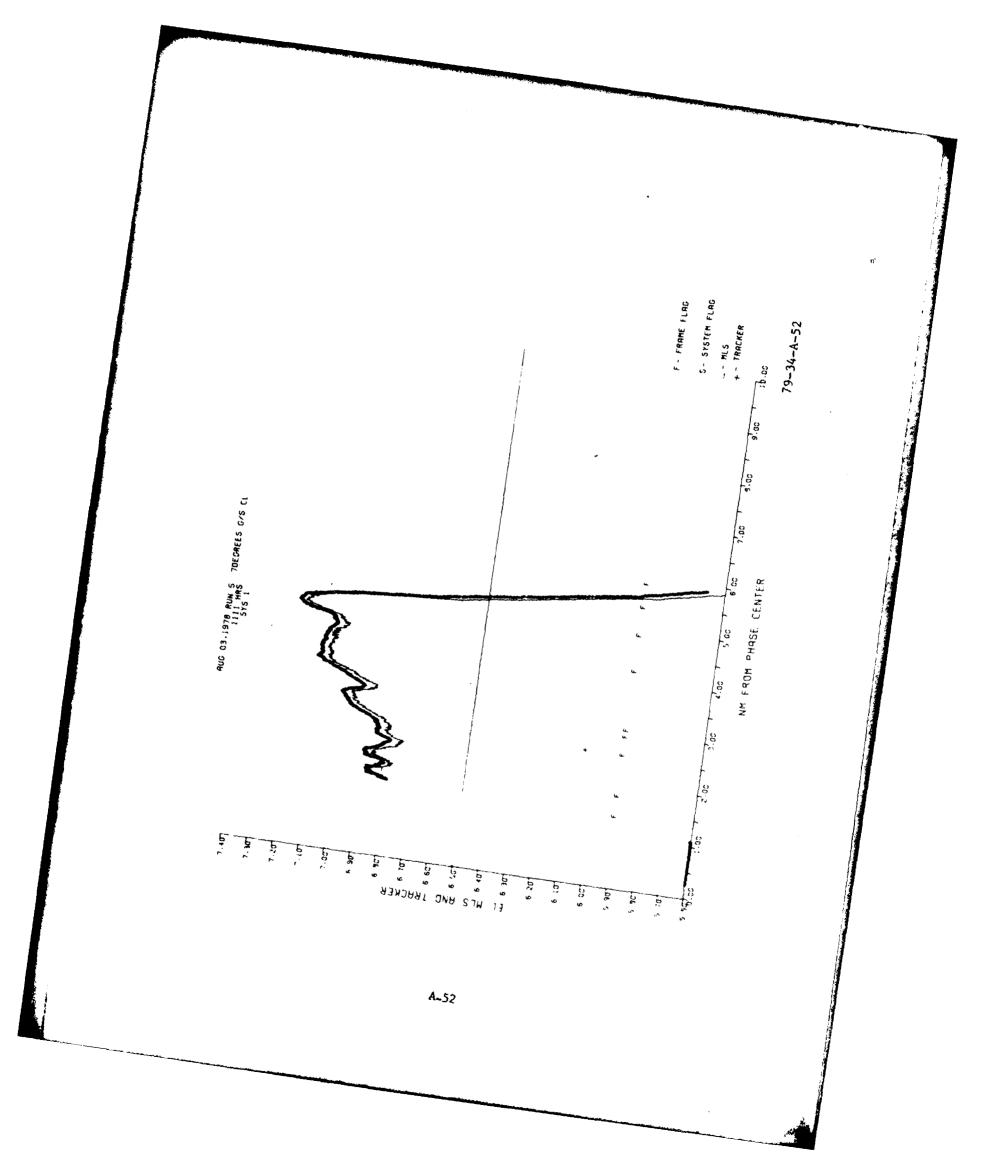


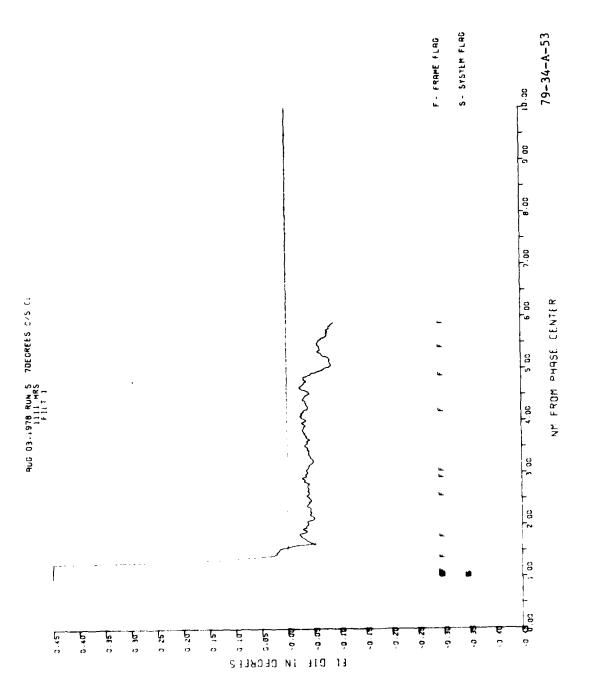


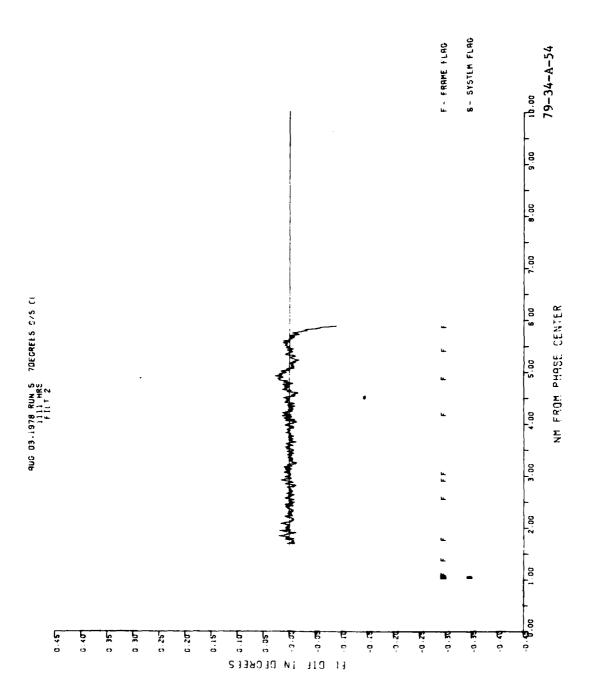


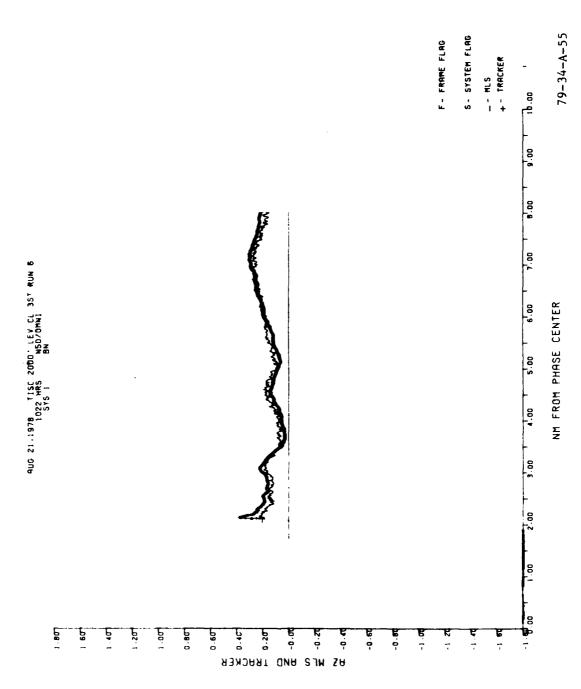


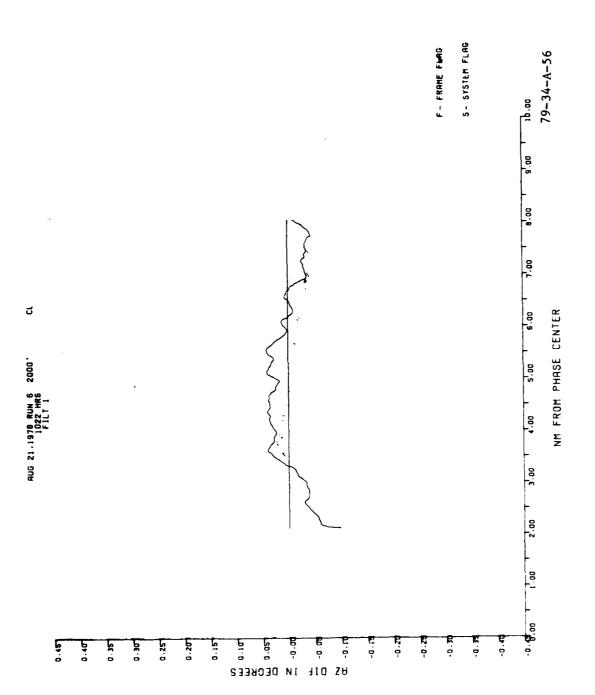


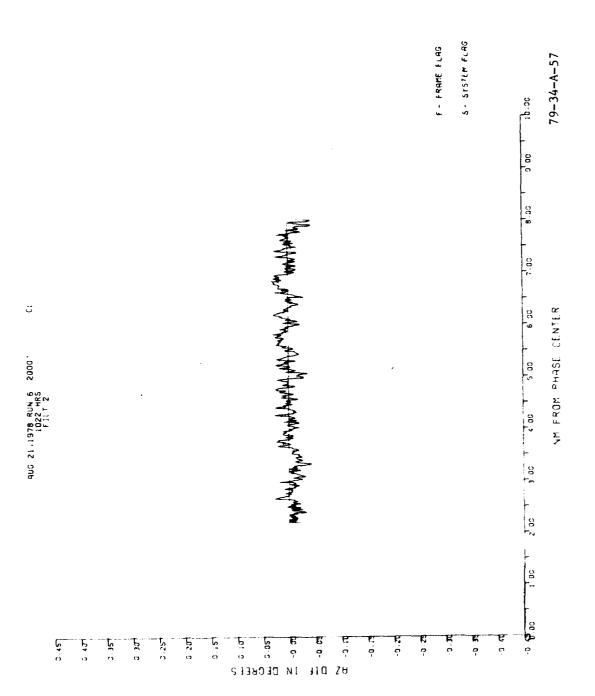


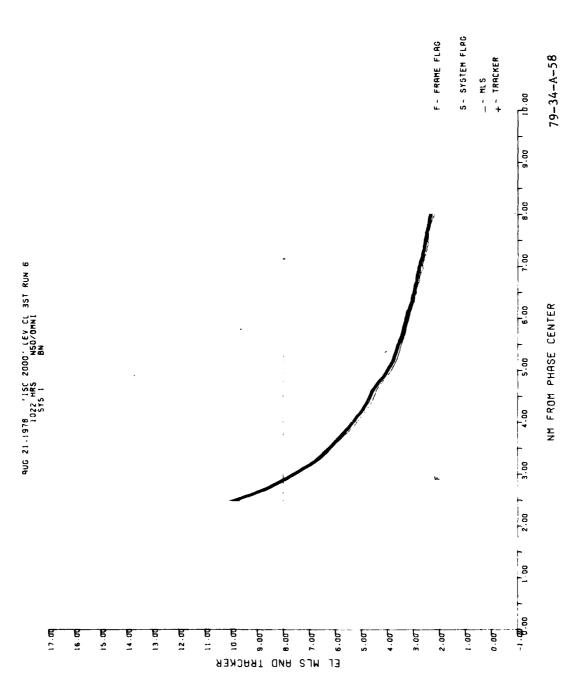


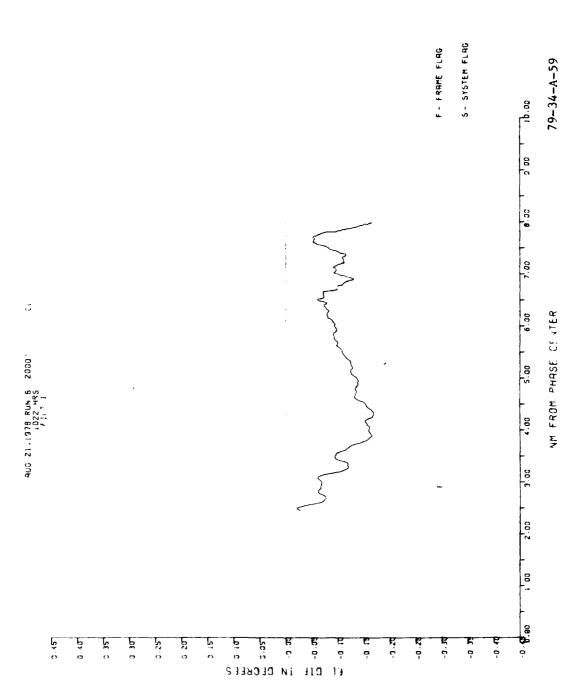


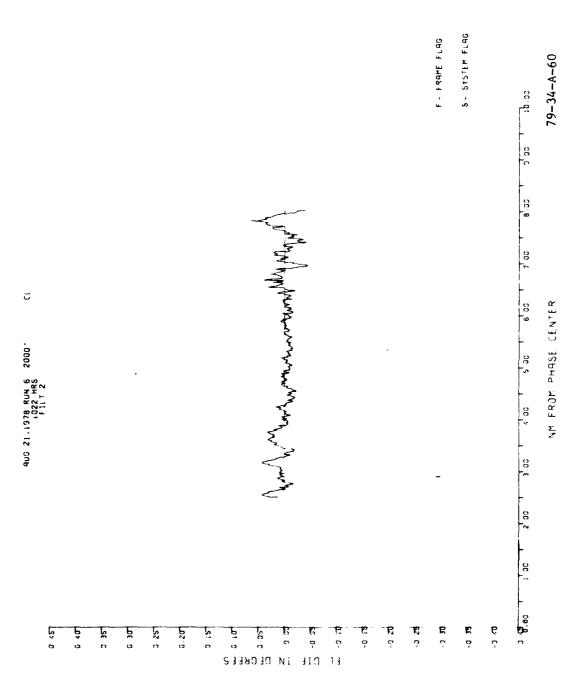


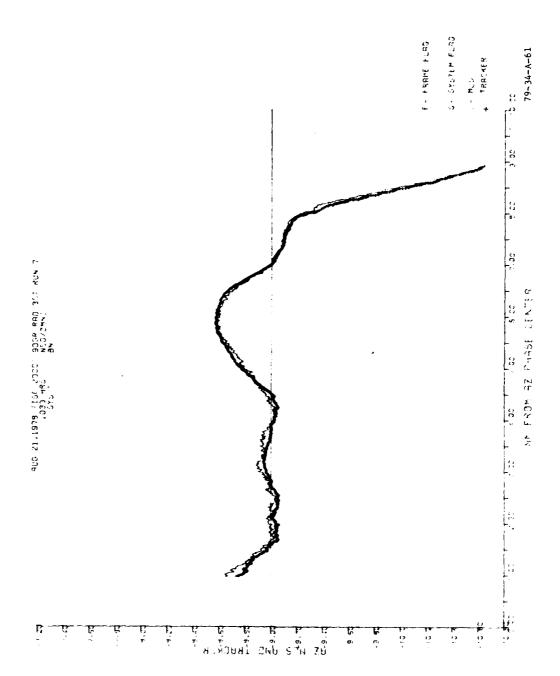


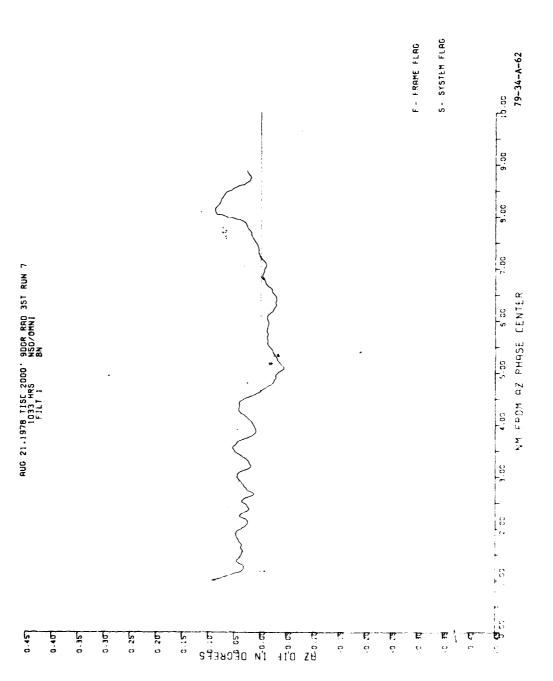


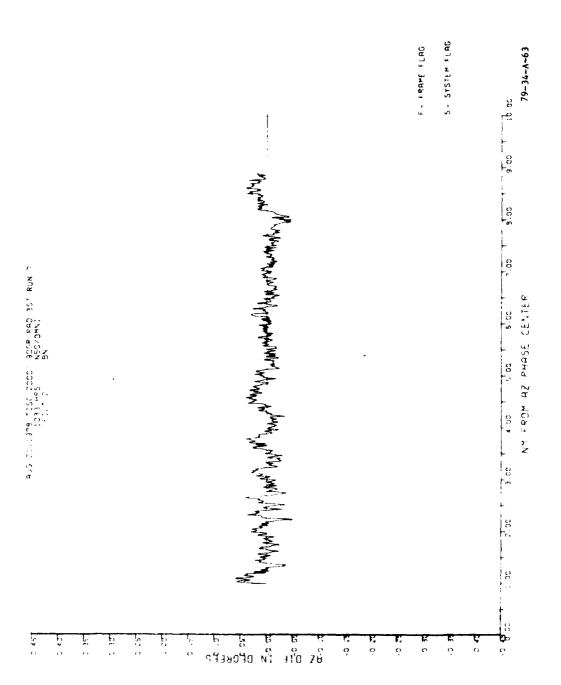


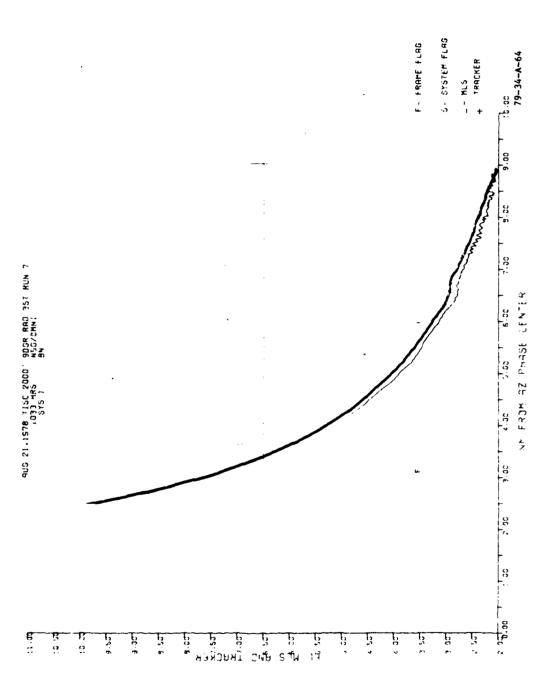


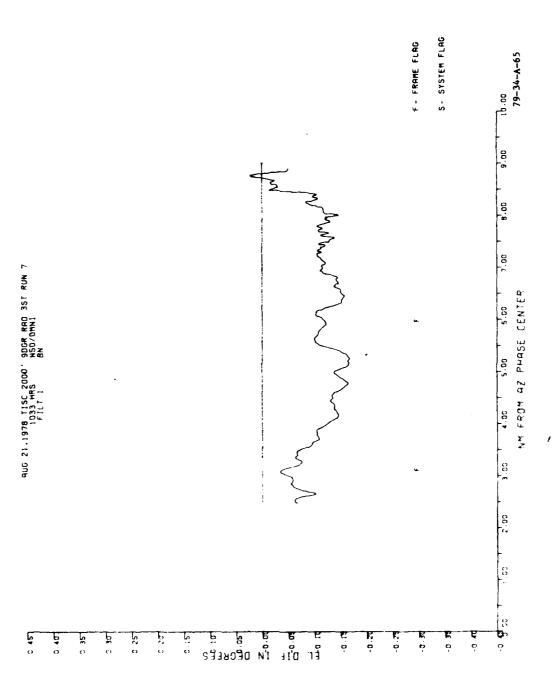


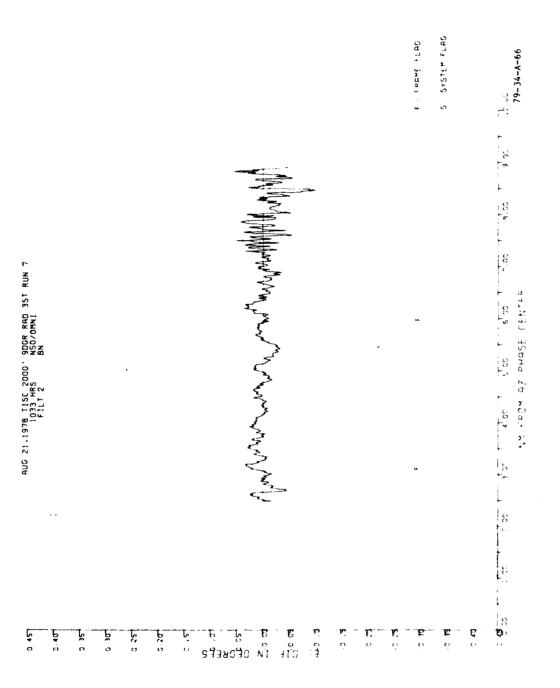


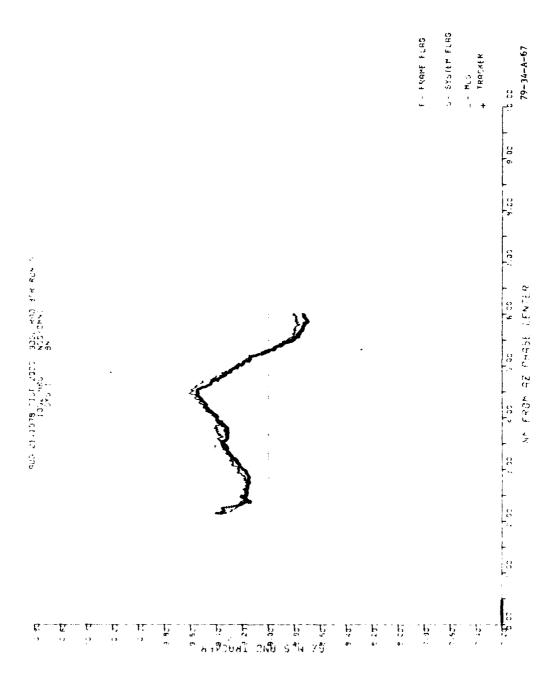


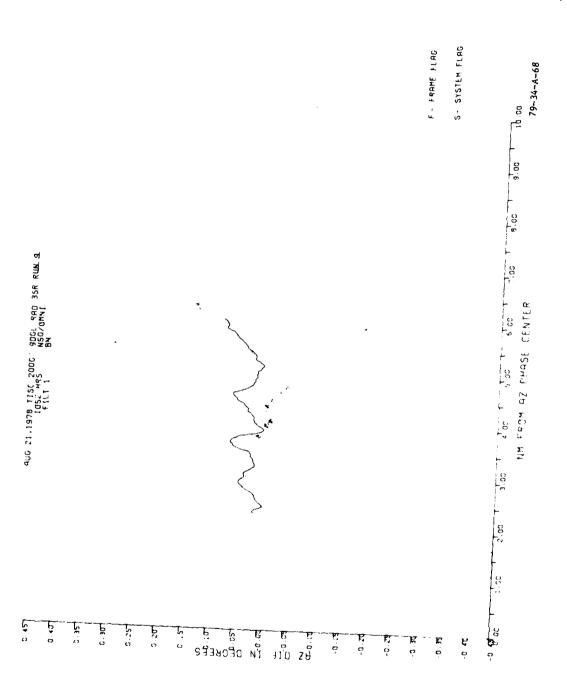


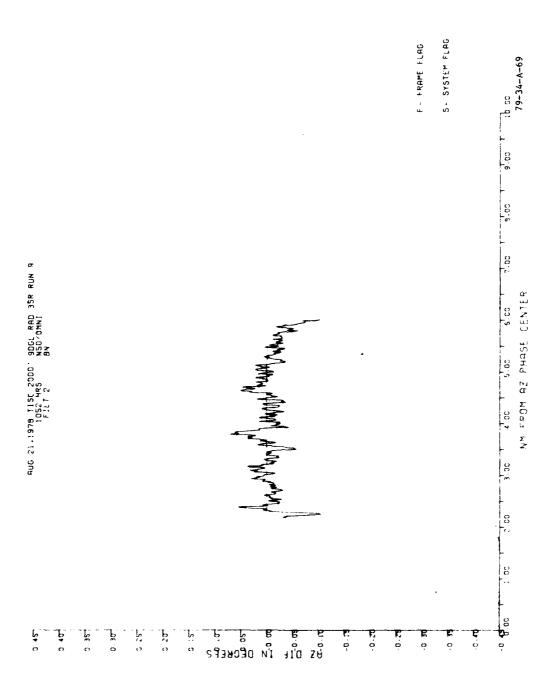


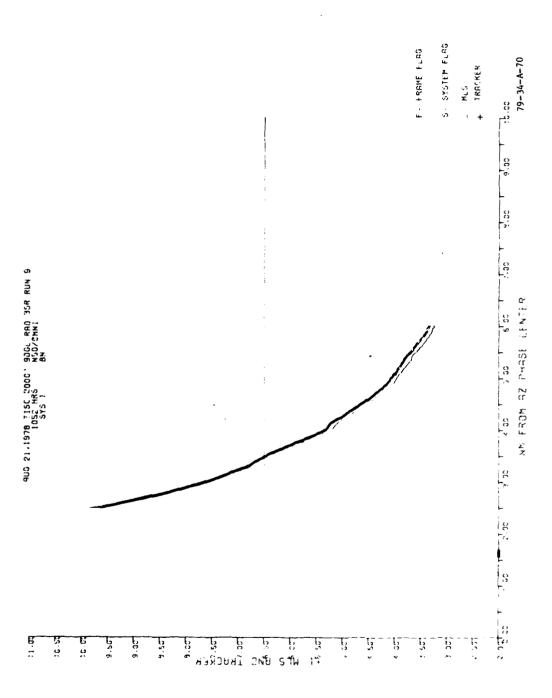


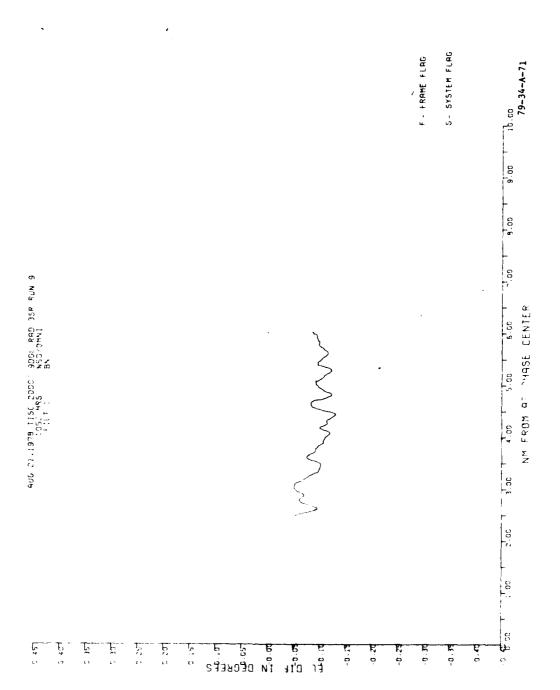


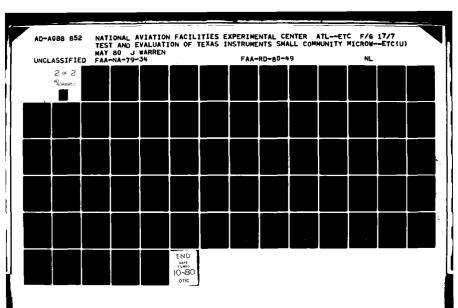


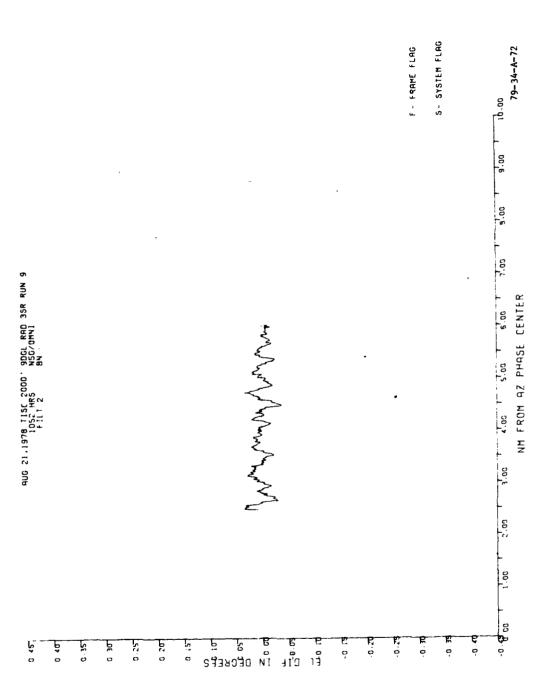


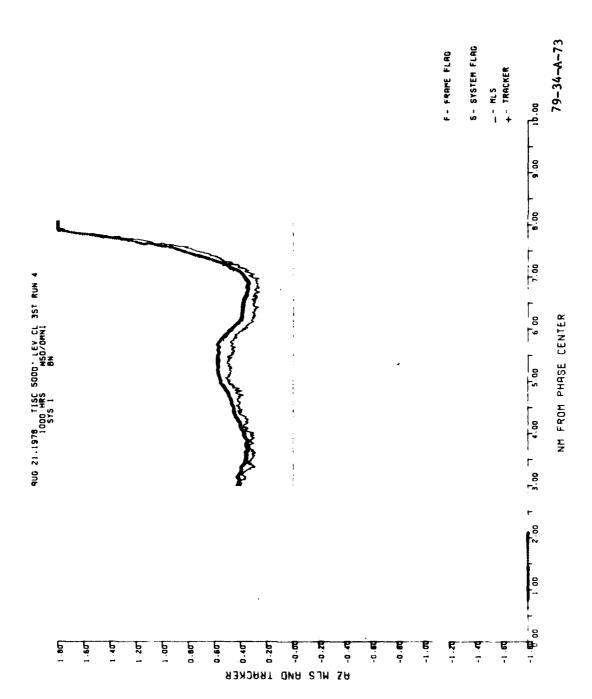


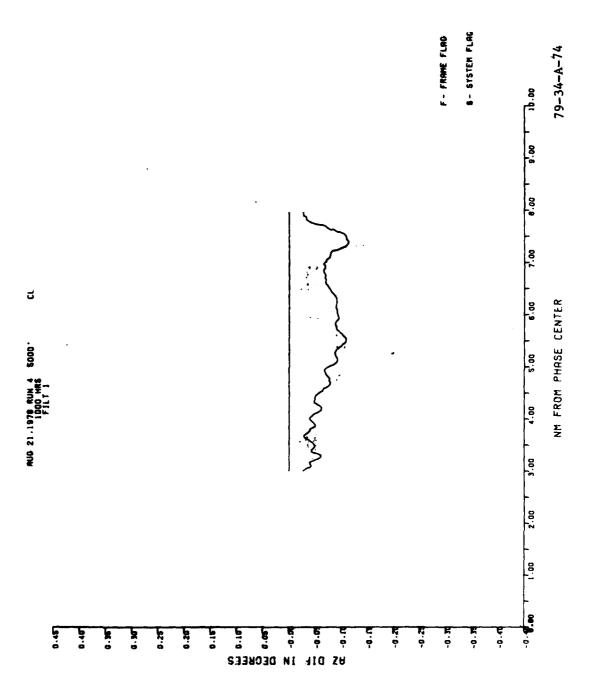


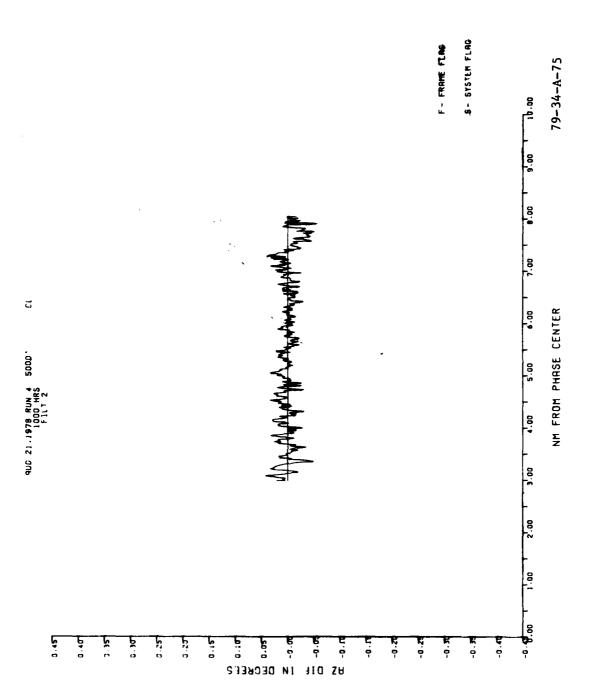


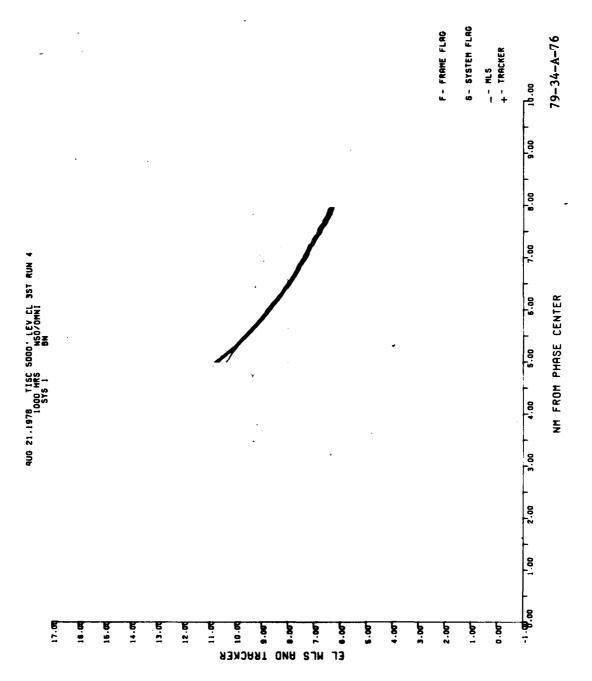


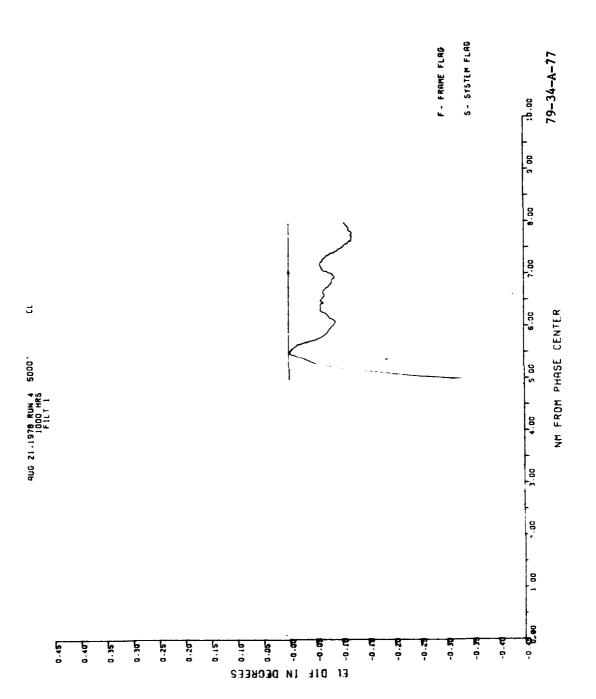


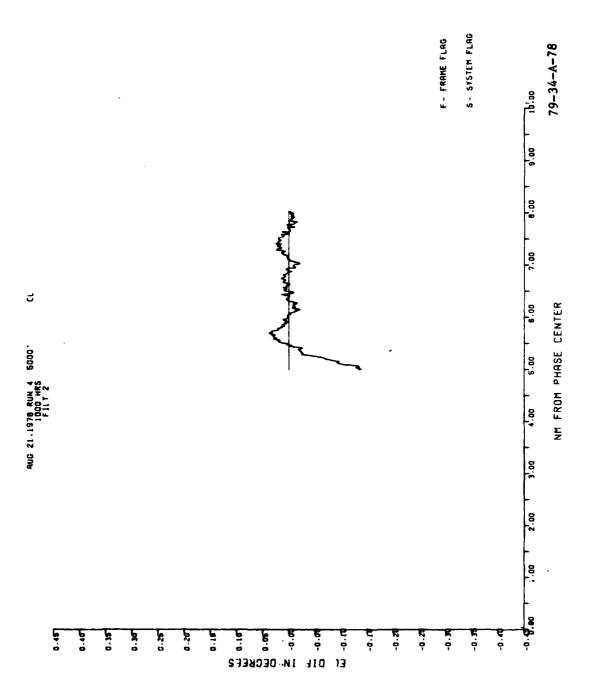


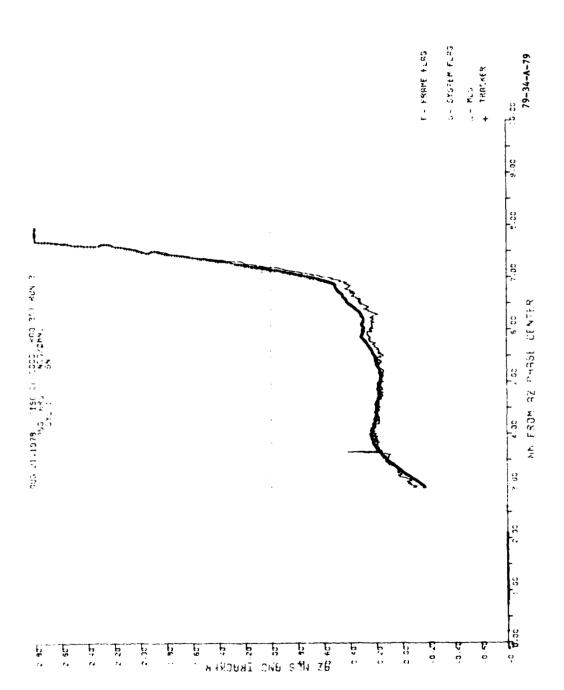


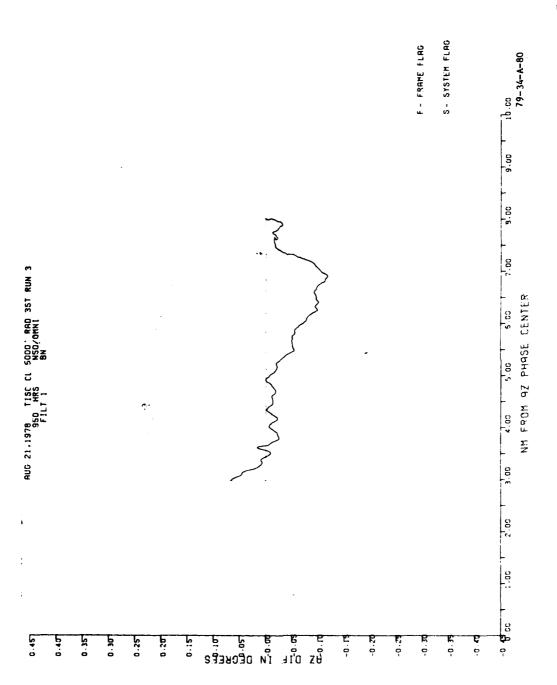


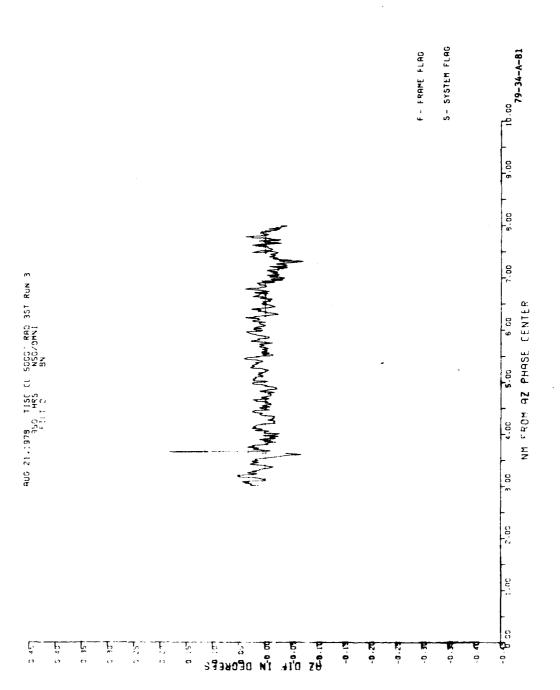


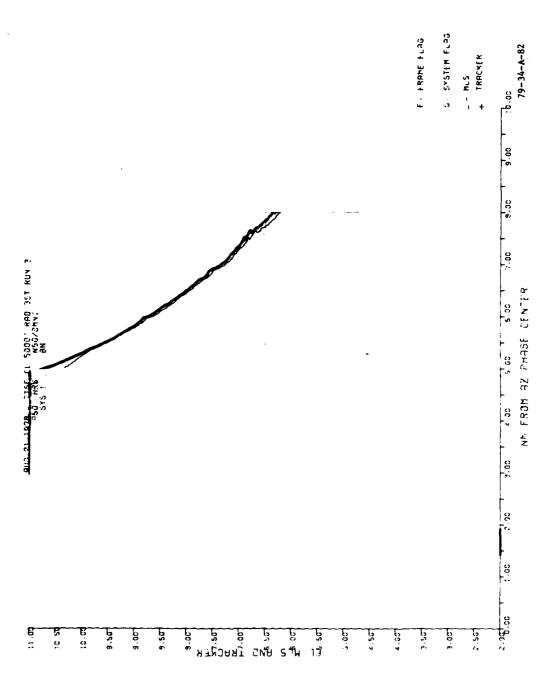


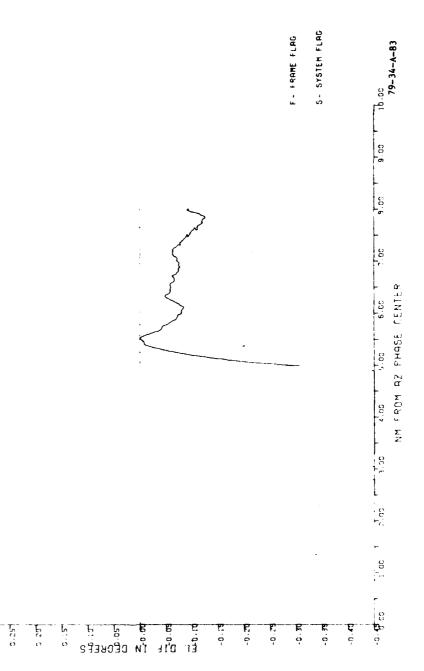






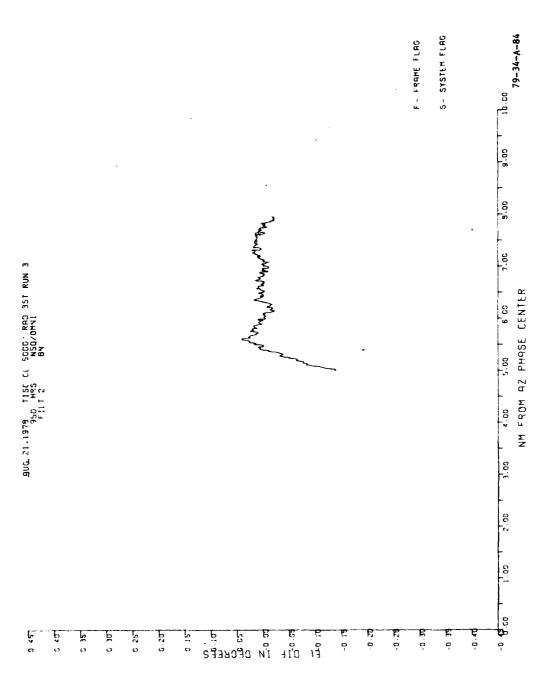


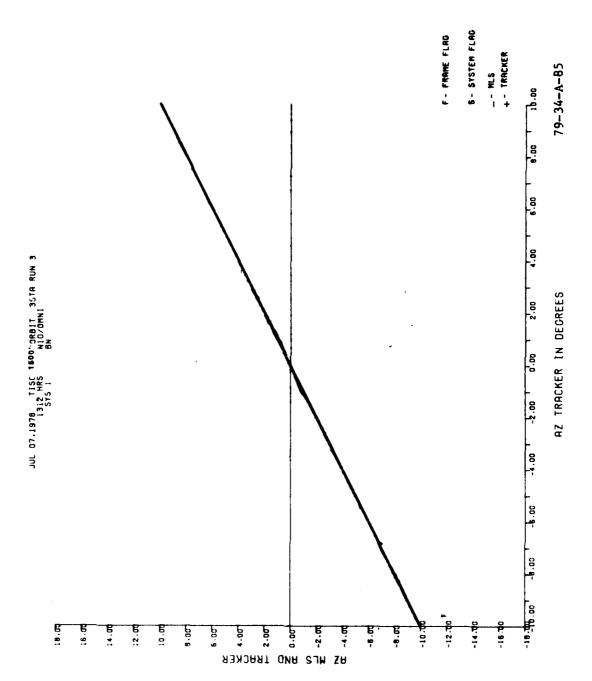


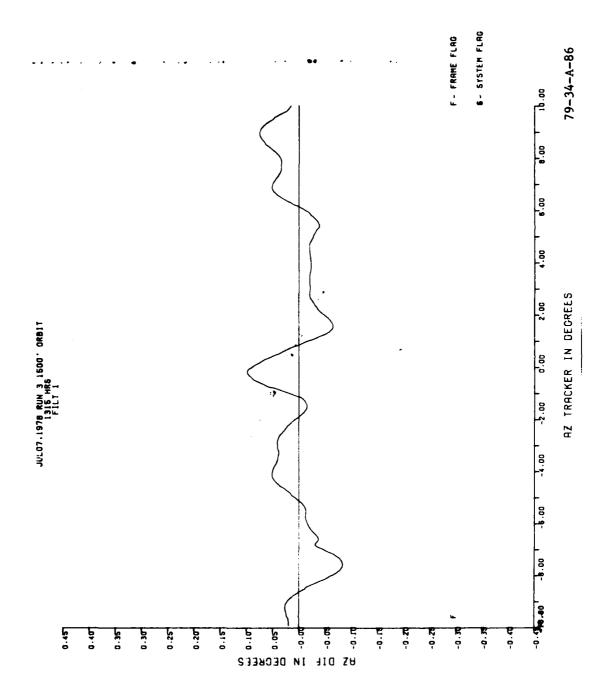


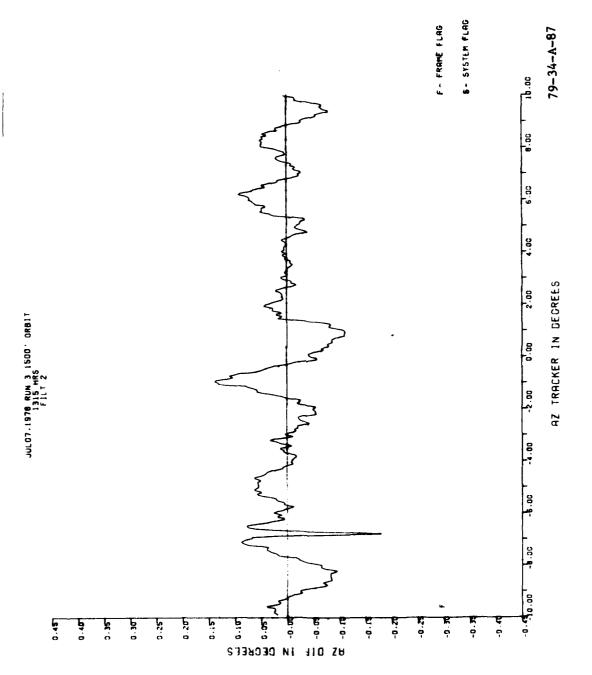
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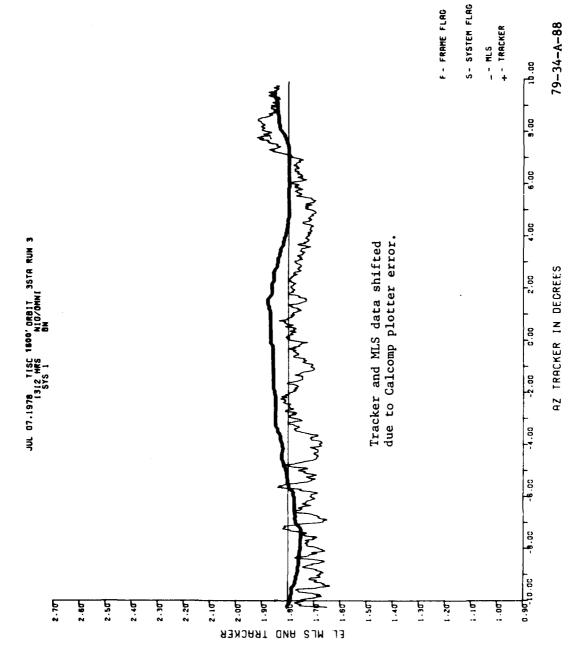
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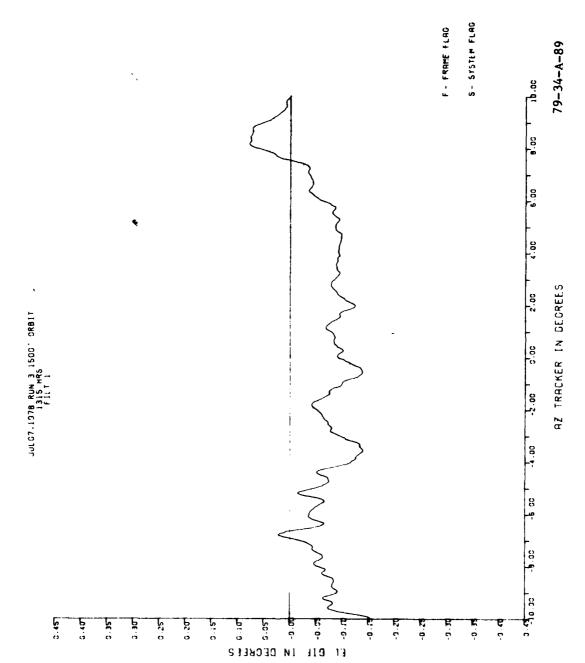


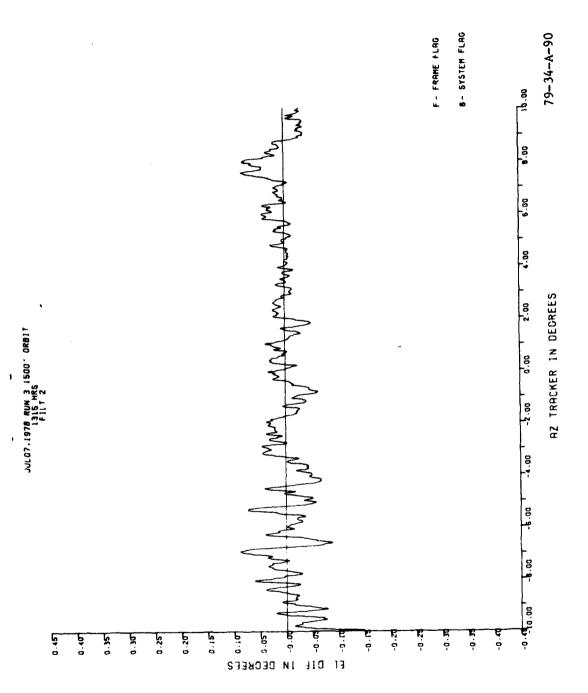


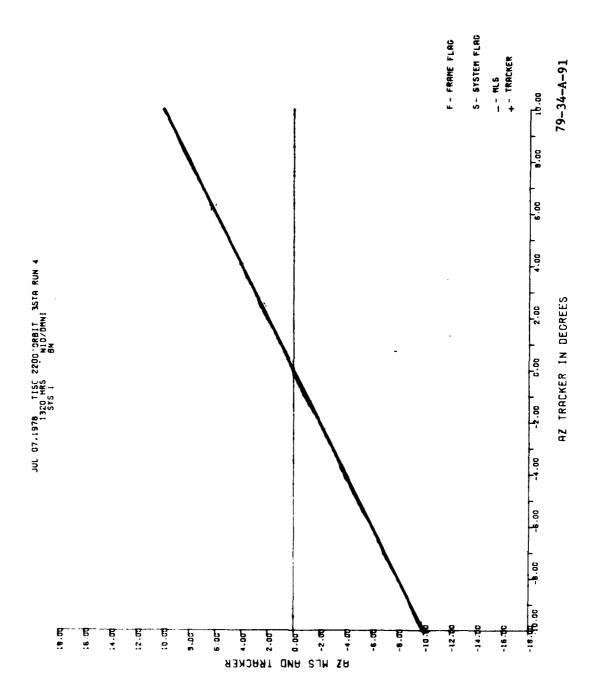


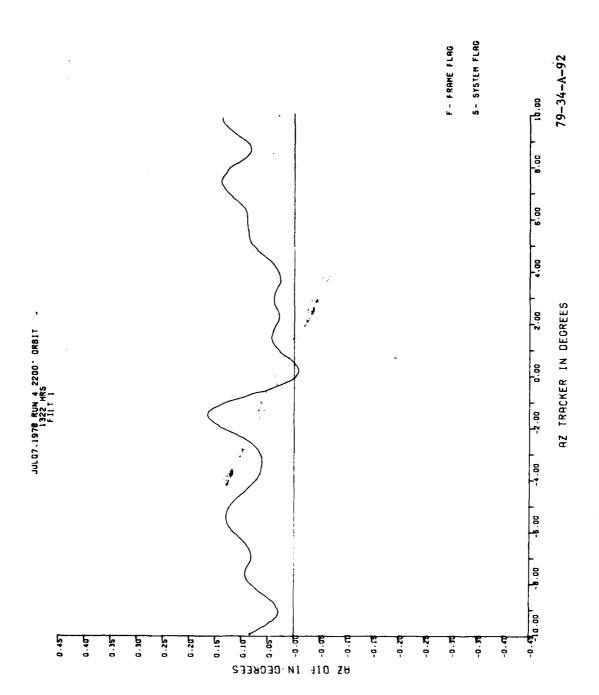


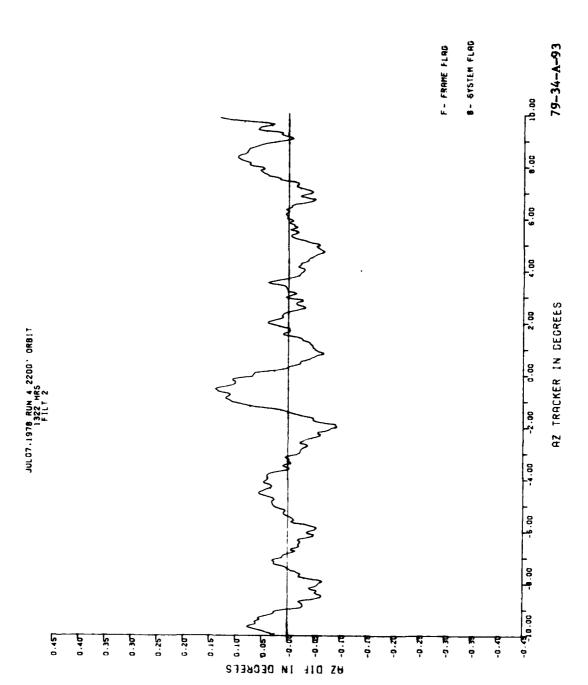


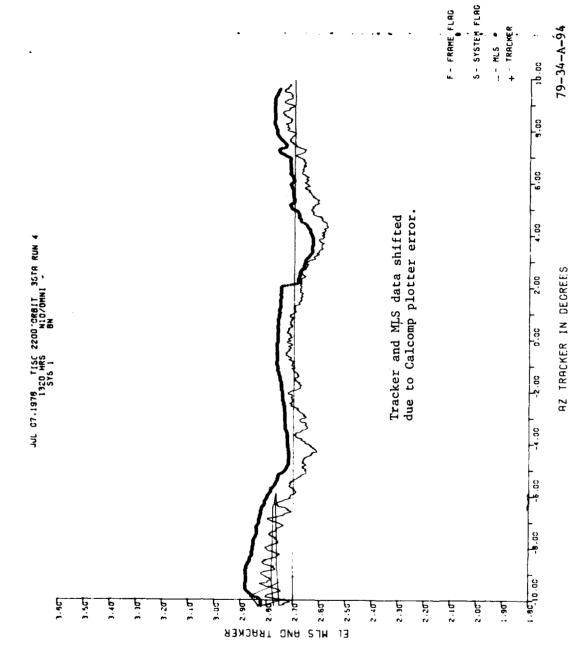


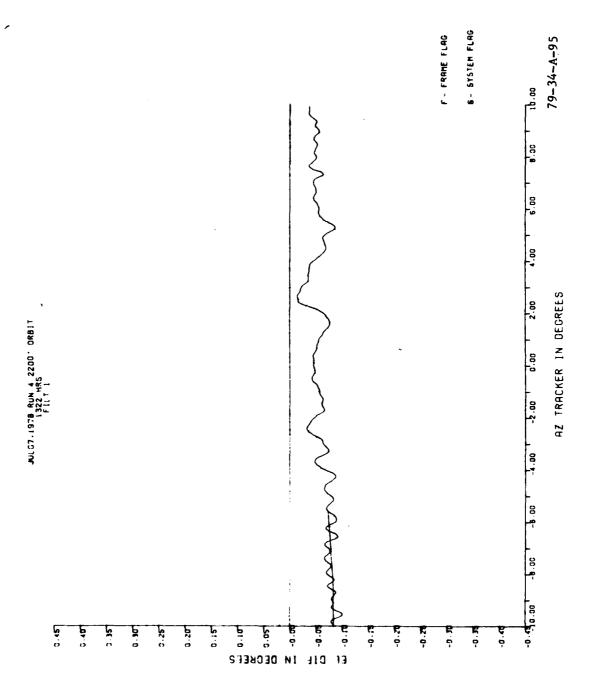


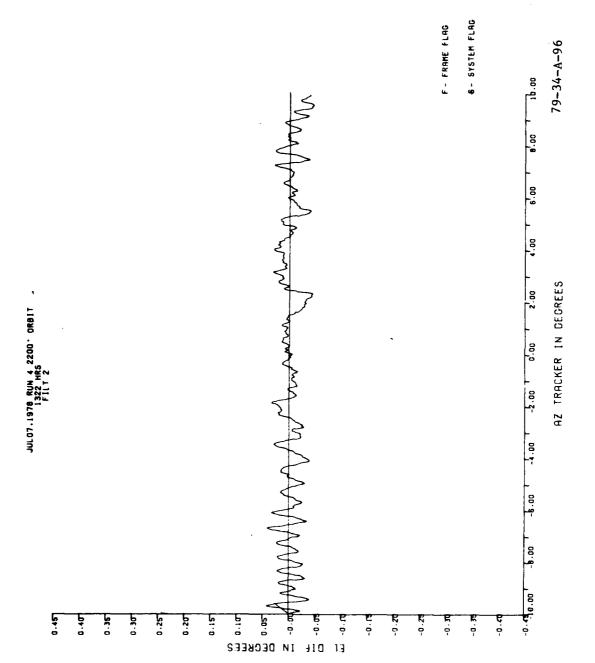


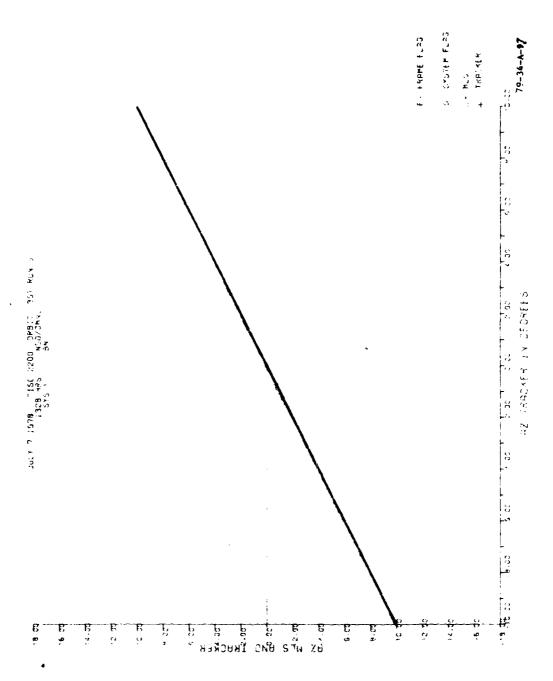


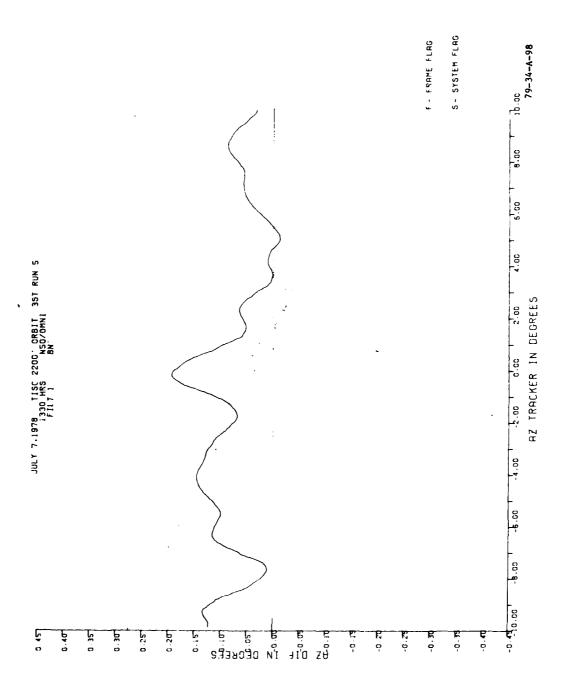


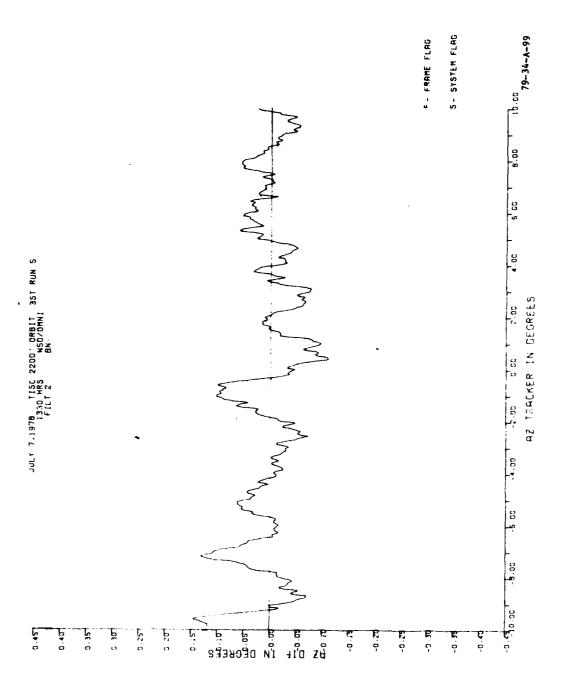


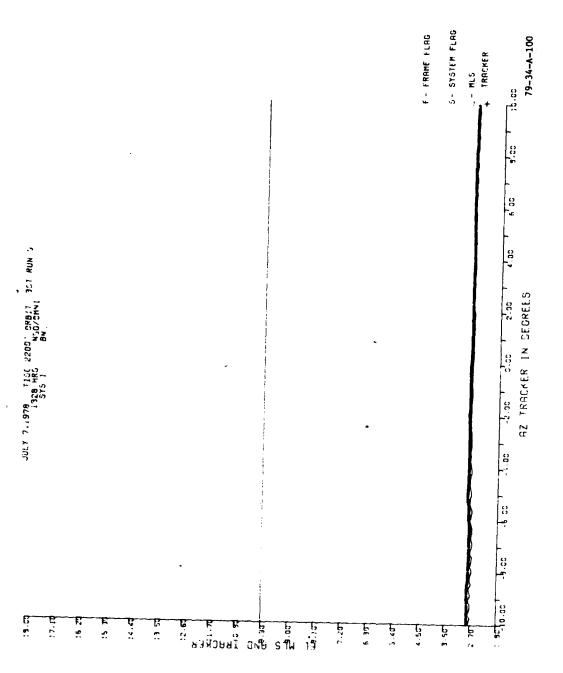


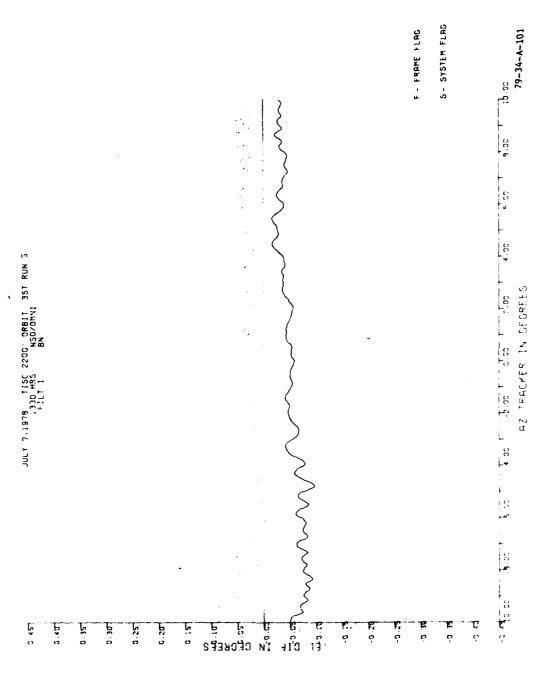


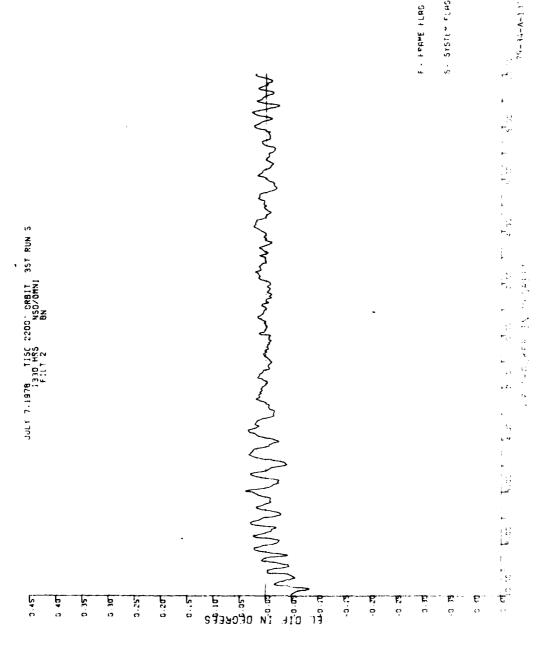


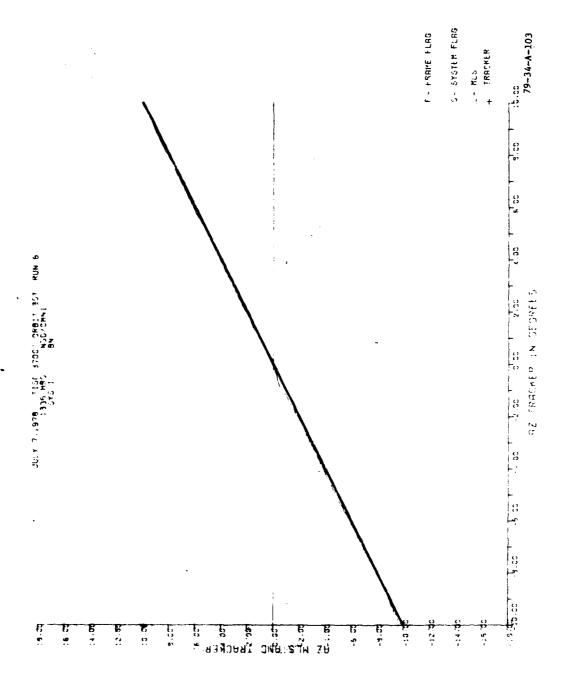


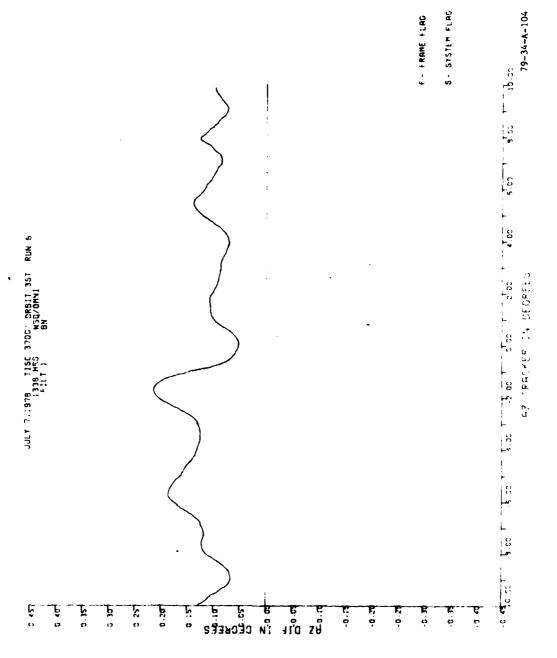


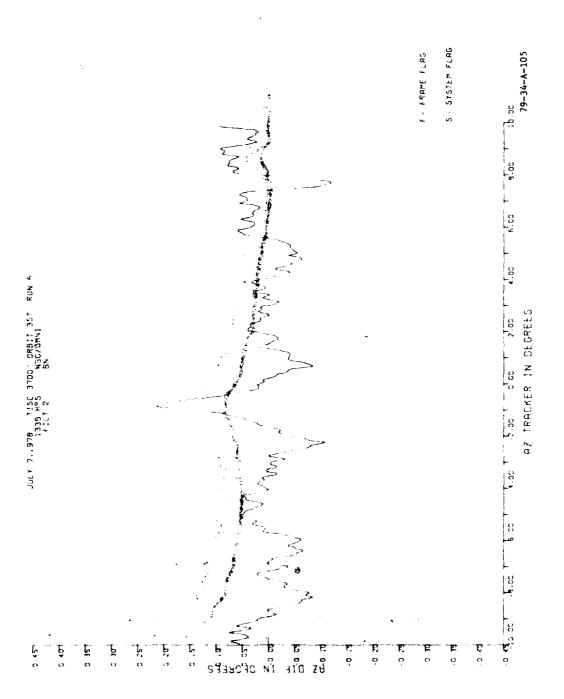


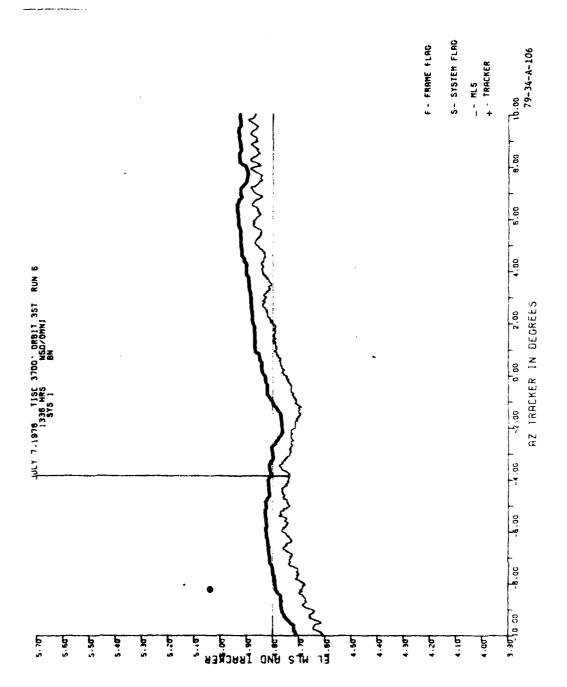








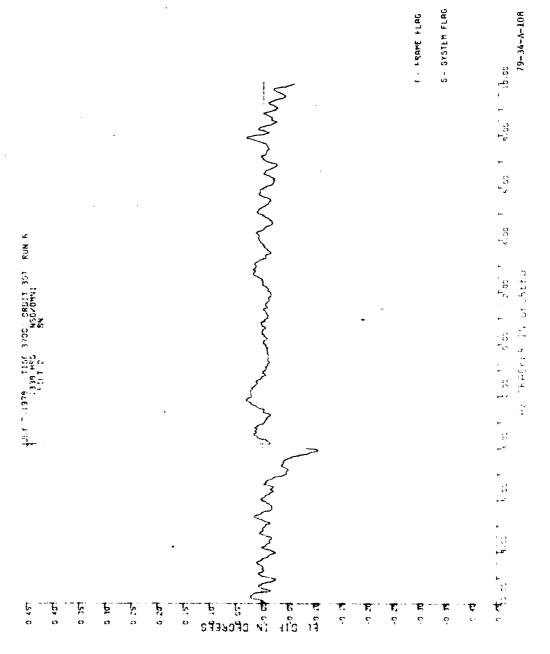


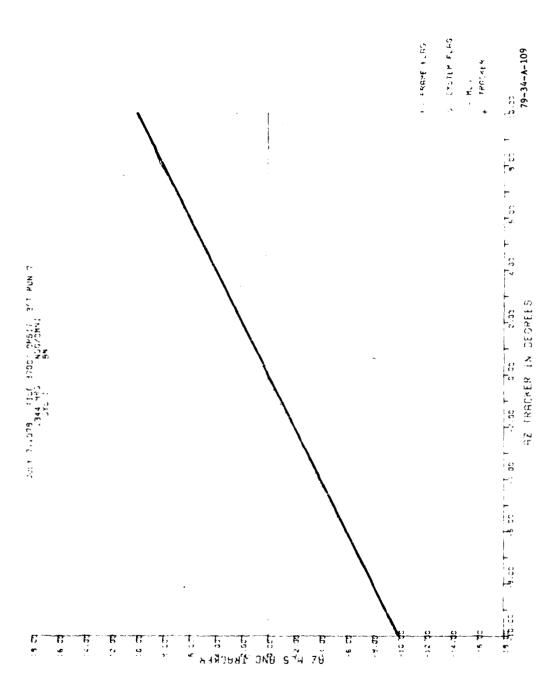


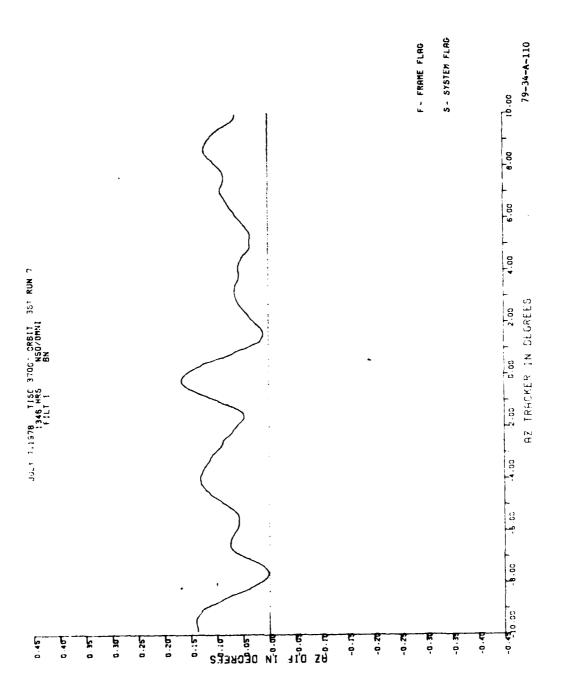
S SYSTEM FLAG 2.05 1 4.55 7 9.56 1 .3 55 79-34-A-107 F. FRRME FLAG JULY 7,1979 TISE 3790' DRSIT 367 RUN 5-1339 MSC MSC 0M11 11,1 1 8N 1 00 1 1 1 CO 1 ० विषय १ वर्षा । जनमा ज्यापन । जेल 4 12 4 1 20 4 Je 30. े <del>हा</del> जि वा वा तु व वास्त्रीत प्रतिप्रसार --**Ε** E C E E. **٢** P) c) Ų <u>!</u>; 1. 2 <u>.</u> Ŀ.

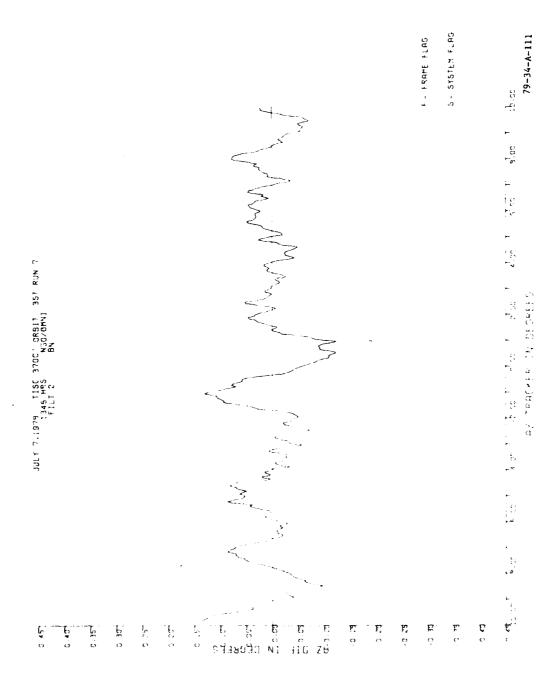
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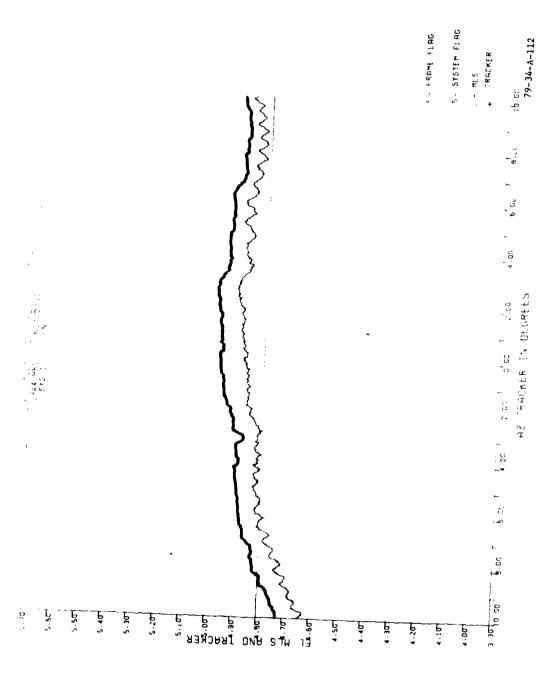
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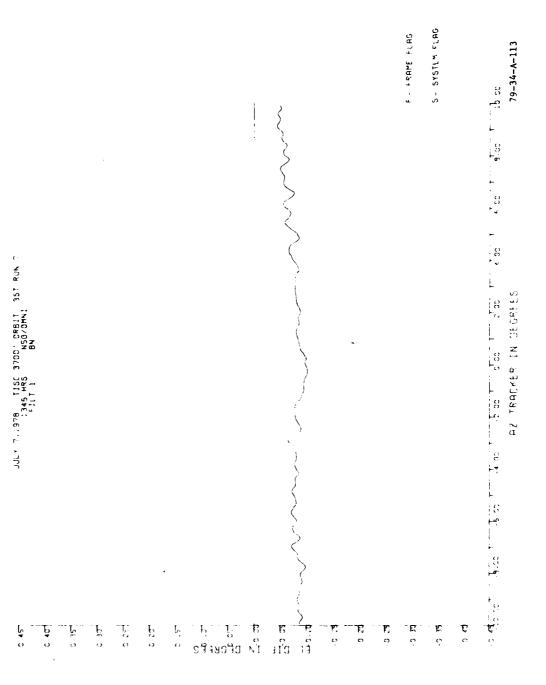


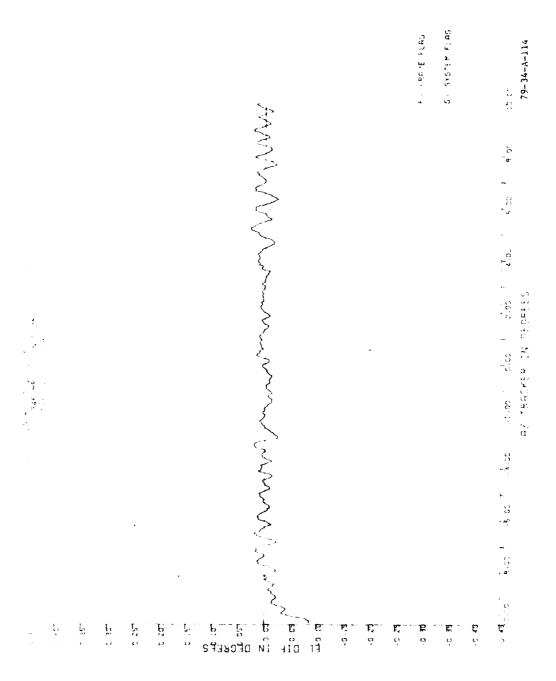


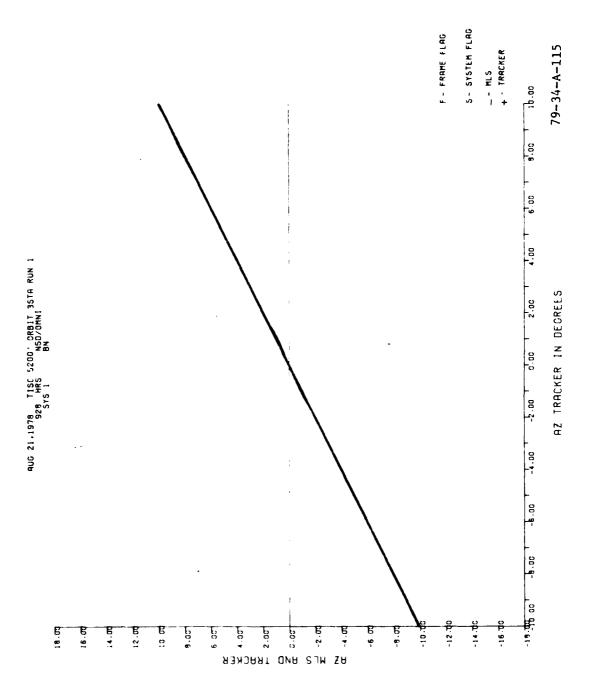


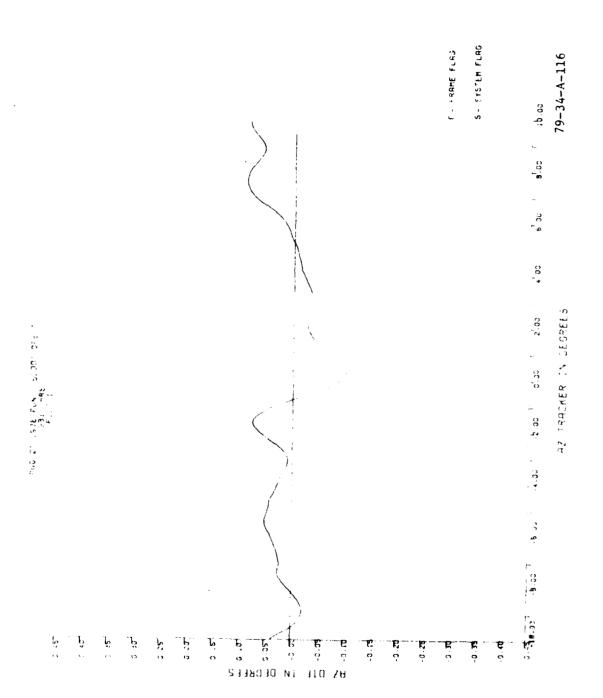


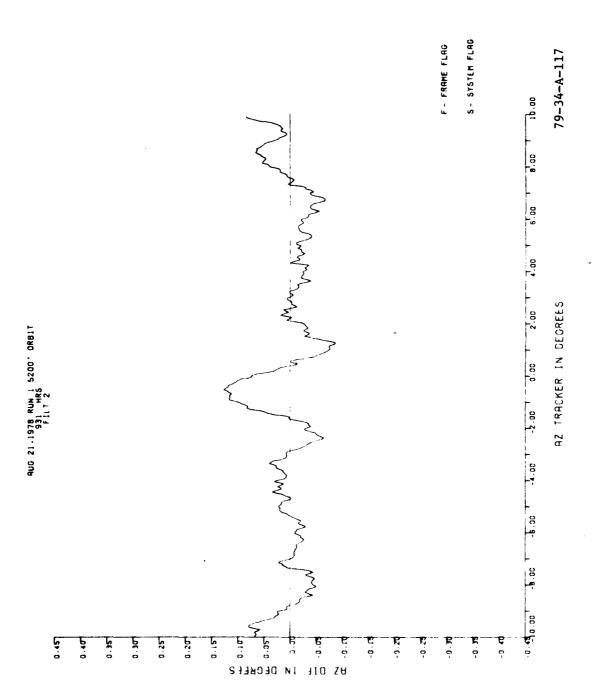


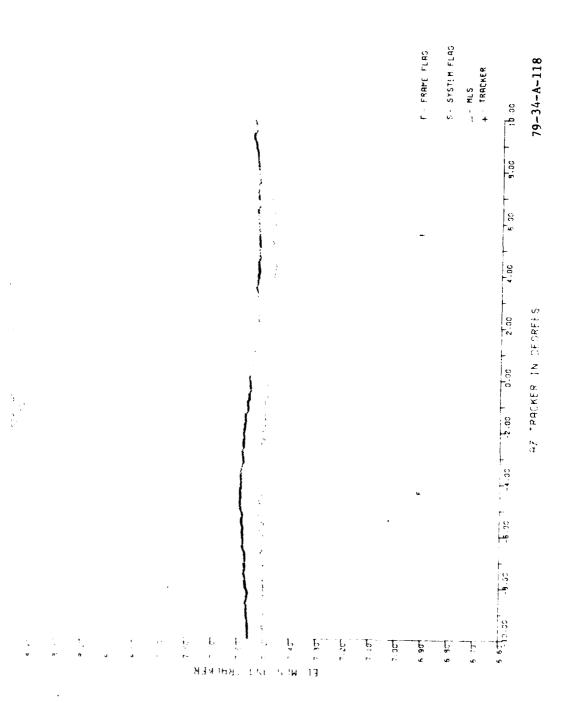


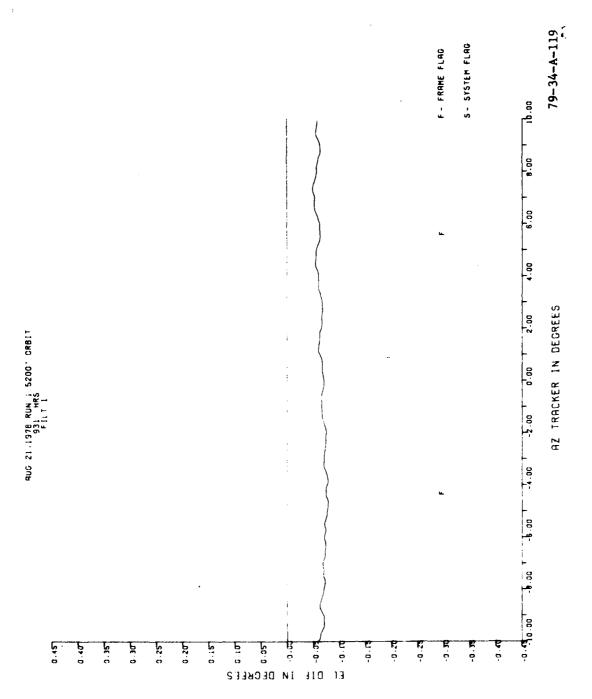


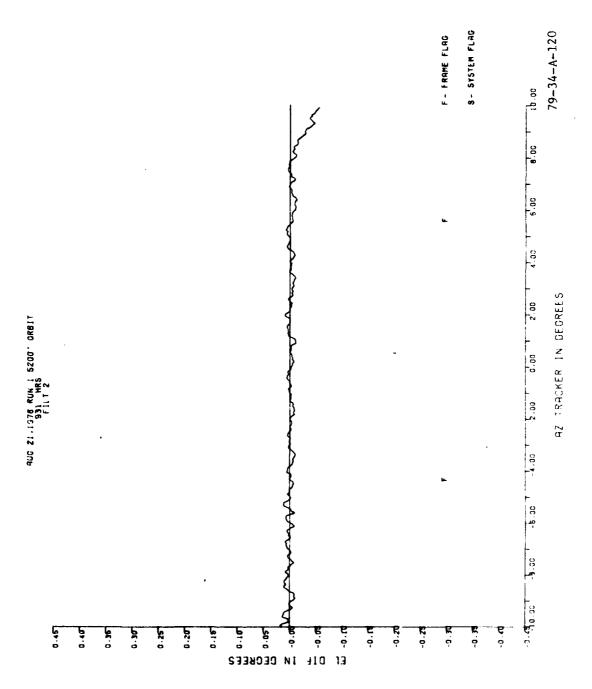


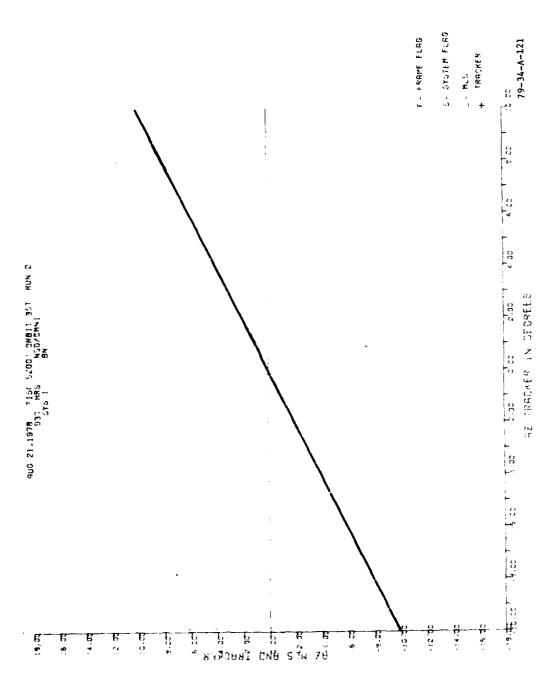


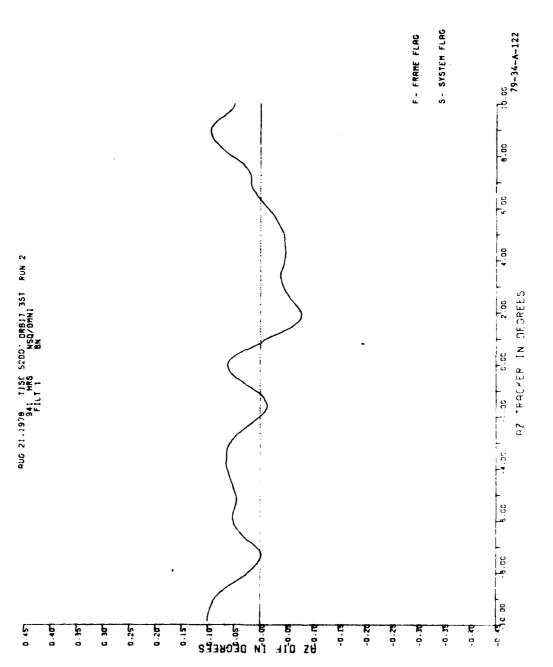


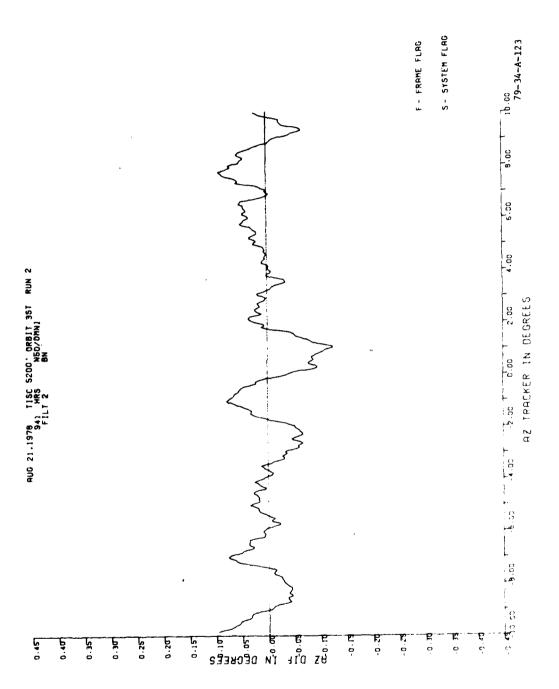


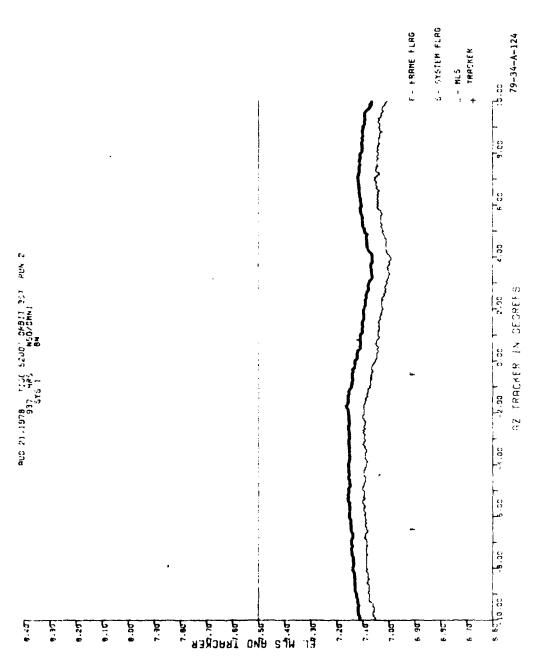


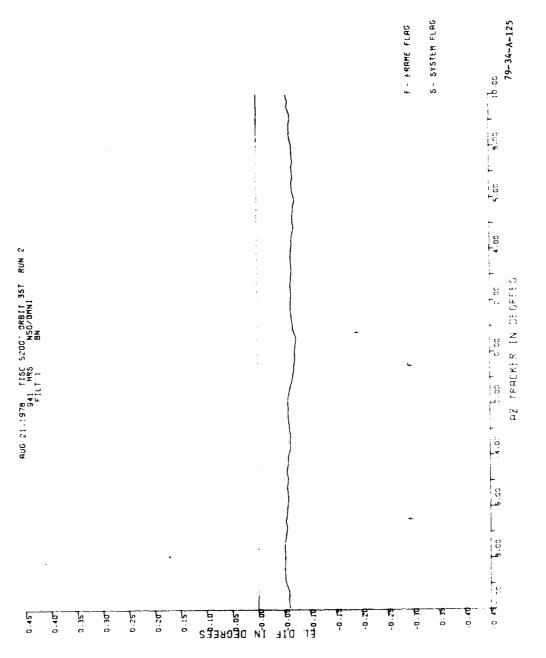


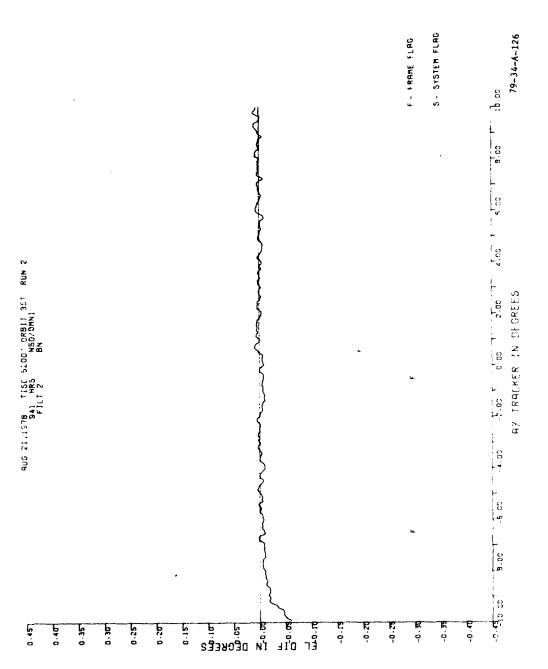












## APPENDIX B

## STATIC DATA

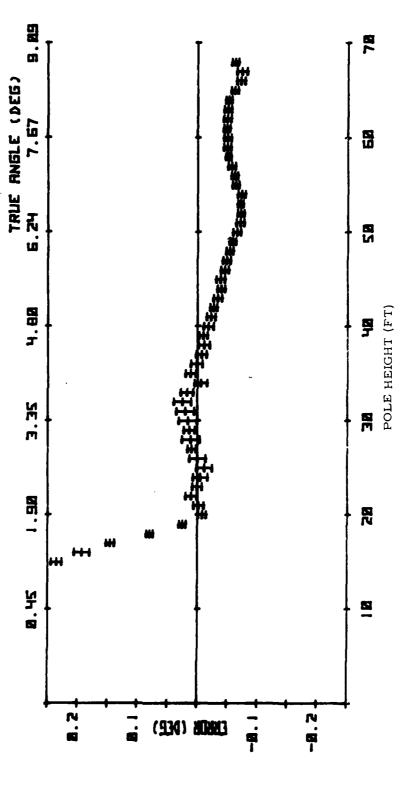
Site	Page No.
Elevation Site	
Elevation Plane Cut	B-1
Azimuth Plane Cuts	B-2 to B-4
Azimuth Site	
Elevation Plane Cut	B-5
Azimuth Plane Cuts	B-6 to B-10

SMALL COMMUNITY MLS (TI) TR5B

ELEVATION STATIC TESTS YEAT CUT AT SURVEY POINT# 7821 X= 4995.86 Y=-324.73 Z=-18.55

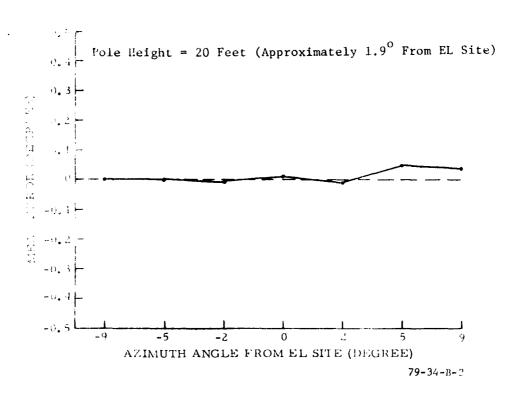
87 / 73 / 6

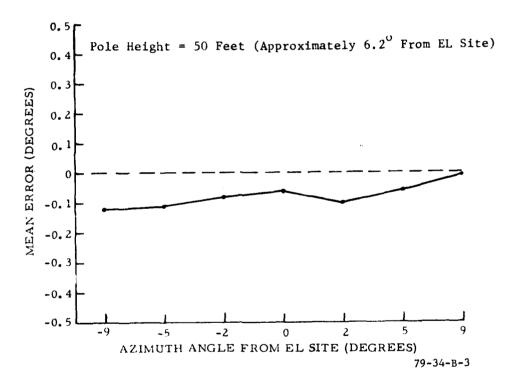
- NEAN & 2 SIGNA ERROR

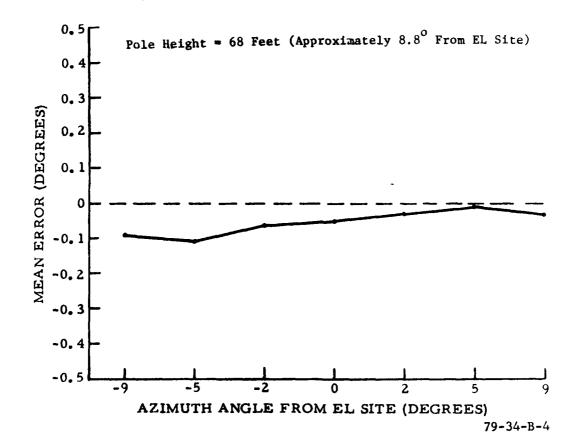


79-34-B-1

B-1



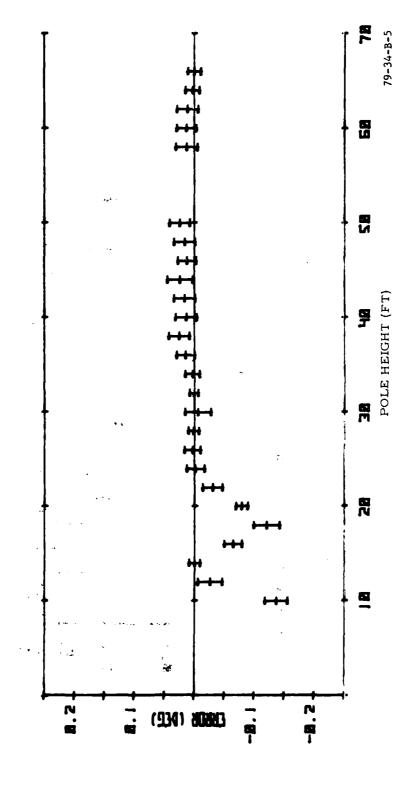




TRSB SMALL COMMUNITY MLS (TI)

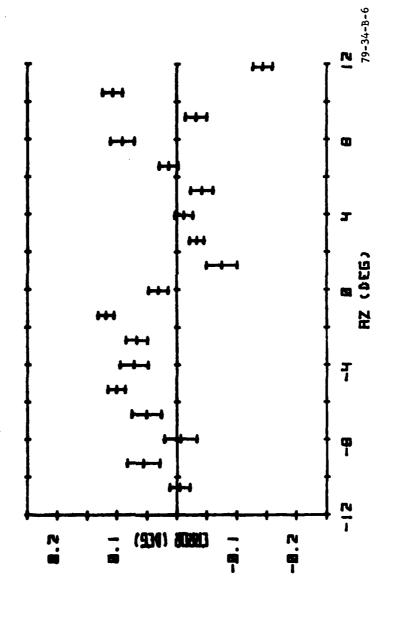
NERT CLIT BT SLIRVEY POINT 727





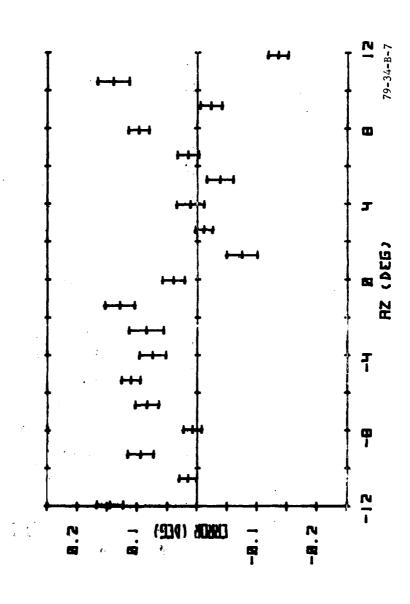
TRSB SMALL COMMUNITY MLS (TI) RANGE- 861.29 L RZINUTH STRTIC TESTS CROSS CUT RT POLE HT= 45.88

- NERN 4 2 SIGNA ERROR

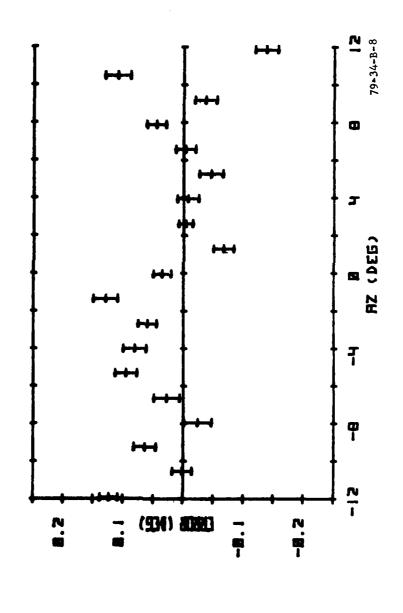


TRSB SMALL COMMUNITY MLS (TI) RANGE # 861.29 RZINUTH STRTIC TESTS CROSS CUT II POLE HT# IB.EE

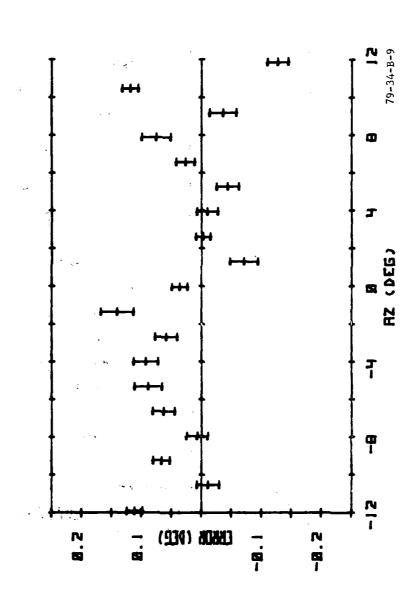
- MERN & 2 SIGNR ERROR



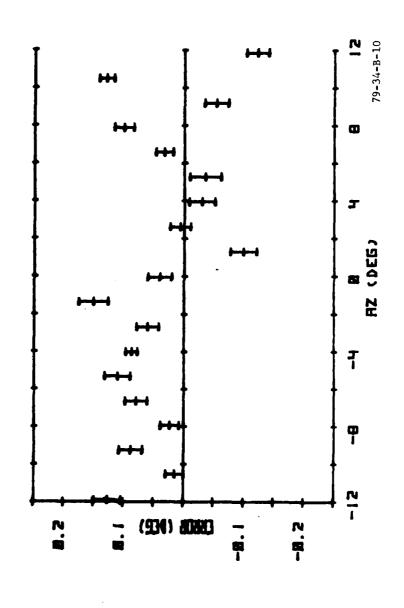
TRSB SMALL COMMUNITY MLS (TI) RANGE- 861.29 t CROSS CUT AT POLE HT- SS. BB - NEAN 4 2 SIGNA ERROR



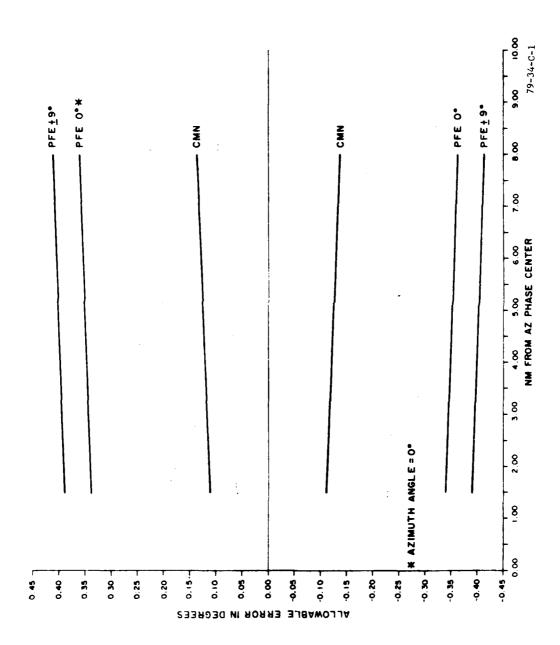
TRSB SMALL COMMUNITY MLS (TI) RANGE# 861.29 RZINUTH STATIC TESTS CROSS CUT AT POLE HT~ 62.20 - MERN & 2 SIGNA ERROR



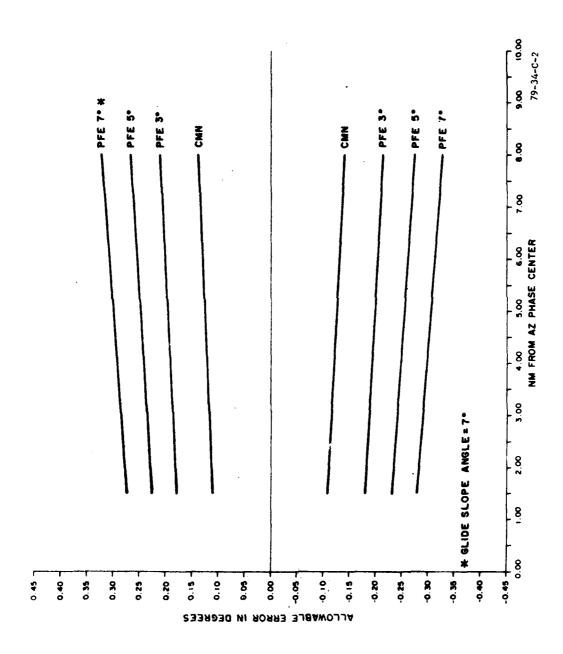
TRSB SMALL COMMUNITY MLS (TI) RANGE- 851.28 L AZINUTH STRTIC TESTS CROSS CUT RT POLE HT- 55.88 - MERN & 2 SIENR ERROR



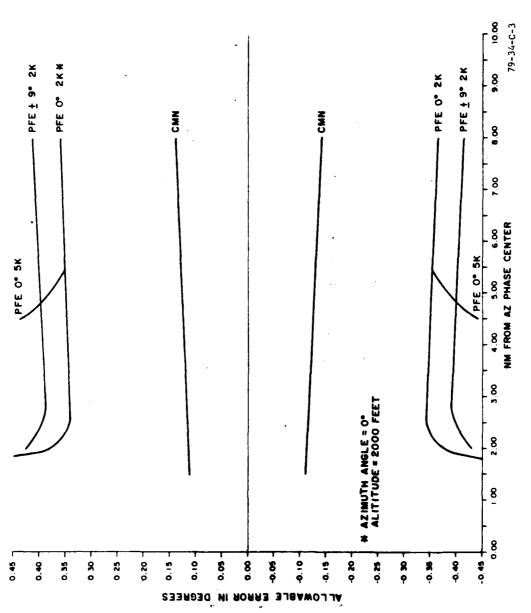
APPENDIX C
ACCURACY SPECIFICATION LIMITS



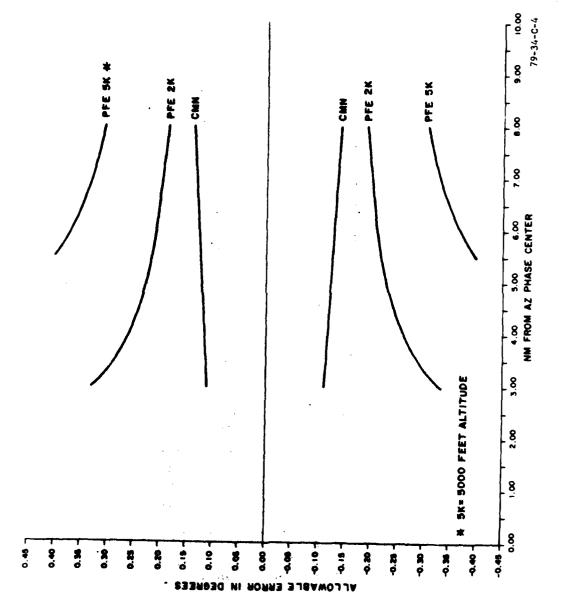
AZIMUTH GLIDE SLOPE ACCURACY SPECIFICATION LIMITS



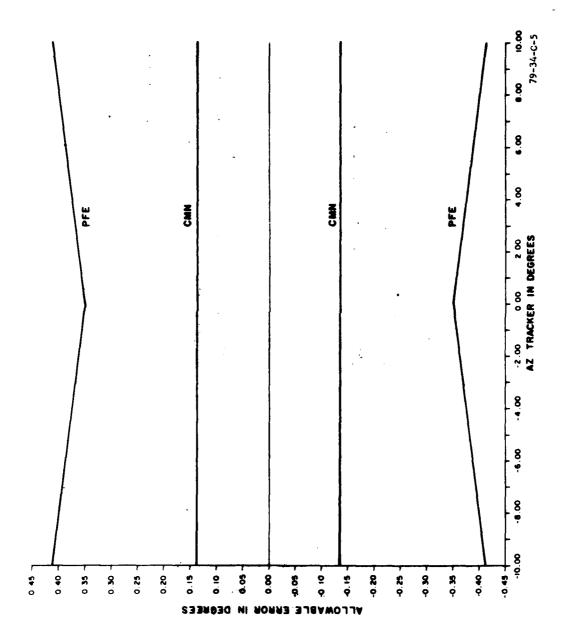
ELEVATION GLIDE SLOPE ACCURACY SPECIFICATION LIMITS



AZIMUTH RADIAL ACCURACY SPECIFICATION LIMITS

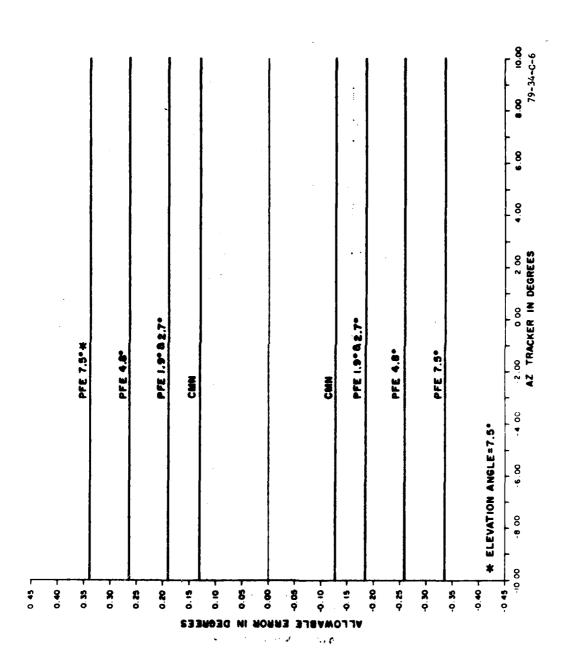


ELEVATION RADIAL ACCURACY SPECIFICATION LIMITS



AZIMUTH ORBIT ACCURACY SPECIFICATION LIMITS

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ELEVATION ORBIT ACCURACY SPECIFICATION LIMITS

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